

हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड, गोरखपुर HINDUSTAN URVARAK & RASAYAN LTD., GORAKHPUR

(A Joint Venture of NTPC, CIL, IOCL, FCIL & HFCL)

कार्यालय : प्रशासनिक भवन, एच.यू.आर.एल कैम्पस, फर्टिलाइज़र, गोरखपुर-273 007 उ.प्र. भारत, दूरभाष : 0551-2261177 Office : Administrative Building, HURL Campus, Fertilizer, Gorakhpur - 273 007 U.P. India. Telefax : 0551-2261177

Ref. No.: HURL/GKP/24-25/ 2510

25th October 2024

Ministry of Environment, Forest & Climate Change Integrated Regional Office, Lucknow Kendriya Bhawan, 5th Floor, Sector-H, Aliganj Lucknow-226024

Kind Attention: Dr. A. K. Gupta, Additional Director

Subject: Compliance Report for the period from April 2024 to September 2024 of M/s Hindustan Urvarak & Rasayan Limited (HURL)-Ammonia (2200 MTPD) & Urea (3850 MTPD) Fertilizer Project at Gorakhpur, Uttar Pradesh, U.P.

Ref:(I) MOEF&CC, Environmental Clearance Letter No. J-11011/166/2016-IA II (I) dated 31.07.2017.

Dear Sir,

With reference to the subject, please find attached herewith the compliance report for the period April, 2024 to September, 2024.

Best regards. for Hindustan Urvarak and Rasayan Limited

AVP-Technical

Enclosures

Copy to: Regional office Pollution control Board, Gorakhpur

Copy to: Uttar Pradesh Pollution Control Board, Gomti Nagar Lucknow

निगमित कार्यालय : कोर-4, नौवां तल, रकोप मीनार, लक्ष्मी नगर डिस्ट्रिक्ट सेन्टर, नई दिल्ली - 110 092, भारत, दूरभाष : +91-11-22502267, 22502268 Corporate Office : Core-4, 9th. Floor, SCOPE Minar, Laxmi Nagar District Centre, New Delhi-110 092, India. Tel : +91-11-22502267, 22502268 पंजीकृत कार्यालय : कोर-4, नौवां तल, स्कोप मीनार, लक्ष्मी नगर डिस्ट्रिक्ट सेन्टर, नई दिल्ली - 110 092 Regd. Office : Core-4, 9th Floor, Scope Minar, Laxmi Nagar District Centre, Delhi - 110 092

कार्पोरेट पहच्चान संख्या / CIN : U24100DL2016PLC358399

वेबसाइट/ Website : www.hurl.net.in



COMPLIANCE REPORT

(MOEF& CC File No. J-11011/166/2016-IA II (I) dated 31/07/2017) For the period

APRIL, 2024 TO SEPTEMBER, 2024

Submitted

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MOEF& CC, Regional Office (ECZ), Lucknow

AMMONIA UREA FERTILIZER PLANT

(2200 MTPD Ammonia &3850 MTPD Urea)

GORAKHPUR

October ,2024



हिंदुस्तान उर्वरक एवं रसायन लिमिटेड HINDUSTAN URVARAK & RASAYAN LTD. (A joint Venture of NTPC, CIL, IOCL, FCIL & HFCL)

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COMPLIANCE OF EC CONDITIONS FOR THE PERIOD APRIL, 2024 to SEPTEMBER 2024.

SI. No.	EC Conditions	Compliance status
(A) SPEC	CIFIC CONDITIONS	5
1	Emissions-limits for the pollutants from the	Diesel Generator Sets (EDG) were used only
	Diesel Generator Sets and the stack height shall	during emergencies. Normally EDG will remain in
	be in conformity with the extant statutory	standby condition / non-working mode
	regulations and/or the CPCB guidelines in this	Emissions-limits for the pollutants from the
	regard.	Diesel Generator sets and the stack height are a
		per statutory guidelines. EDG Emission repor
		attached as Annexure-1
		This point is complied and closed
2	To control source emissions, scrubber and/or	Pollution control devices are installed to contro
	other suitable pollution control device shall be	the particulate matter emissions & the result
	installed to meet the prescribed Particulate	are within the norms.
	Matter emission norms of 50 mg/Nm3, and also	The Stack emission & AAQ analysis report i
	the NATIONAL AMBIENT AIR QUALITY	attached for ready reference in Annexure-2 &3.
	STANDARDS.	
3	Fresh water requirement shall not exceed 5.36	HURL has made an agreement with the Naga
	cum/ton of Urea production. Fresh water for	Nigam of Gorakhpur for consumption of wate
	plant operation shall be sourced only from	from the Chilwa Tal for process and utility. Fresl
	Chilwa Tal.	water Consumption is within limits.
		Please refer to Annexure-4
4	Plantation shall be carried out around the Chilwa Tal.	Plantation around the Chilwa tal, a MOU has been signed between HURL Gorakhpur & district forest department Gorakhpur on 18/09/2024. The Plantation work will be started from November-2024.
	ž.	
5	As already committed by the project	The Project is based on Zero Liquid Discharg
	proponent, no waste/treated water shall be	concept adopting 3R's.Reverse Osmosis Plan
	discharged outside to ensure ZLD. Water	(RO Plant) is running normal. Treated water of
	consumption shall be reduced by adopting 3 R's	RO plant is used in cooling water system.
	(Reduce, Reuse & Recycle) concept in the	
	process.	

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	Industry shall develop Greenbelt with 10 m	Plantation work is under progress. Gorakhpur		
6	width along the plant periphery with three	come under the sub-tropical area, so DFO		
	layers of perennial native plant species. 33% of	plant native species tree having some pollution abatement properties.		
		1. The work of planting 5000 saplings in		
	the total project cover area i.e. nearly 130 acres out of 350 acres of area of the Project,	the first phase has been completed around the boundary. Growth of all-		
	shall be developed as green area with	plants is shown in the attached Annexure-5		
	plantation of native perennial trees.	A letter received from statutory authority		
		letter no.75/सा-314/2023 which is		
	×	directed to plant 25000 saplings and it must be carried out by Miyawaki method Annexure-6. The plantation status of the saplings at HURL complex by Miyawaki method is mention below: 1. 17500 saplings planted in Phase-II by		
		Miyawaki method. The growth of the plants attached as Annexure-7		
		II. For Plantation of 9000 trees at HURL campus, plantation work has been done by District Forest department Gorakhpur. Annexure-8		
		Out of 130 acres, Approx.85 acres land has been		
		developed as a green belt which is 66 % of the		
		target project. After planting 16000 saplings in		
		near chilwa taal, 37-acre land will be cover as a		
		green belt which is 28% of the target project		
	-	Total 94 % land will be cover as a green belt ir		
		this financial year. The remaining 8 acres of land		
		has been identified for plantation.		
7	A plan shall be prepared and implemented for			
7	A plan shall be prepared and implemented for the conservation of Chilwa Tal giving special	Water from Chilwa Tal is the only source of fresh		
7		Water from Chilwa Tal is the only source of fresh water being used during operation of the Plant		
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8	the conservation of Chilwa Tal giving special emphasis on protection of conservation of its natural recharge channels	Water from Chilwa Tal is the only source of fresh water being used during operation of the Plant HURL has taken up a project of deepening and dredging of Chilwa Taal for increasing the water storage capacity to meet the plant's		

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		Sufficient budget is being provisioned to address
		timely allocated to full fill requirement.
9	At least 2.5% of the total cost of the project	The ESC program is being carried out and an
	shall be earmarked towards the Enterprise	adequate budget is provided for the Project in a
	Social Commitment (ESC) based on local needs	phase-wise manner. Detailed status along with
	and action plan with financial and physical	the budget spent will be sent to the Ministry's
	breakup/details shall be prepared and	regional office.
	submitted to the Ministry's Regional Office at	The following activities are in progress:
	Lucknow. Implementation of such program	1-Development of a Model village at Sonbarsa,
	shall be ensured accordingly in a time bound	Gorakhpur.
	manner within 5 years. The ECS plan will	MoU signed between GDA & HURL. Work
	include following activities:	awarded to M/S Arunima Construction and M/S
	a) Up-gradation of existing school with	H.S. Construction. The Project started on the 1st
	modern education facilities	week of Nov 2022. Project Cost's 12.3 Crore. The
	b) Planting of 5000 trees per year in 5	Project has the following components: -
	years in nearby villages in consultation	Storm Water Drainage:
	with the local / forest dept. Survival	Work was completed up to 2200 meters against
	rate of the plants shall be reported to	the target of 2.2 km.
	RO, MoEF&CC in 6 monthly	Pond: A retaining and toe wall of approx. 175
	compliance report. Conservation plant	meters has to be built. Approx. in 250 sq. feet of
	for shall be continue with.	area, open Gym for Community, a walkway, and
	c) Safe drinking water facility with RO	a recreation area will be built.
	plant in villages located within 3 Km	* Retaining Wall Work at the north adjacent to
	radius of the plant with maintenance	the roadside and the west side adjacent to the
	cost.	temple area is completed
	Andropolitin	* The toe wall surrounding the pond is
		completed.
		* Soil filling surrounding the toe wall is
		completed. Plantation of Grass and Shrubs to
		protect against soil erosion is completed.
		* Pathway surrounding the pond approx. 150mt.
		completed.
		School: Two story building including 4 rooms &
		Hall and toilet is in provision. Four classrooms
		will be a smart class.
		Construction work on two floors is completed
		Electrification woodwork jobs and Finishing work
		are Completed.

Panchayat Bhavan: Single-story building, One conference room with Two office rooms

Construction work is completed.

STP; 5KLD package plant

Site-identified, plot size found small against the requirement, hence new site identification is under progress.

Solar Light: Approx. 260 solar lights are fixed in the village.

*200 Solar Street light installed at entire village 2-Creation of Health Infrastructure Paediatric Intensive Care Unit-PICU at 17 CHCs.

MoU signed between GDA & HURL. Work awarded to M/S Harsh Enterprises. Project implementation started in the 3rd week of Nov 2022. Project Cost 24.05 Crore.

In the first phase implementation was completed at 02 CHC'S Jangal Kauria & Chargawan (Khuthan). In the second phase implementation was completed at 05 CHC'S; Bhathat, Sahjanwa, Pali, Harnahi, and Bansgaon. All seven CHCs were inaugurated by the Hon'ble CM Uttar Pradesh and handed over to respective CHC management.

In the third phase implementation was completed at 07 CHC'S; Badhalganj, Belghat, Gola, Basudeeha, Barahi, and Pipraich. All seven CHCs are handed over to respective CHC management. Meanwhile, 02 CHC Jangal Kauria & Chargawan (Khuthan) operation and maintenance work for a year was completed, now its operation will be taken care by the respective CHC In charge and handing taking over are completed.

As per the revised approval, A total of 16 PICU Installations were completed, 07 PICU handed over to respective CHCs and Operation and Maintenance job for 09 CHC's is going on.

3-Development of Ramgarh Taal- Facelift and Placemaking, District Gorakhpur.

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MoU signed between GDA & HURLLOA awarded
to PMC. Project Cost 3.5 Crore.
The implementing Agency is selected through
the tendering process. Work order issued to M/S
Universal Electrical and Smt. Reena Singh. A total
of 100% work was completed.
The remaining job of HURL Branding is
completed and the remaining Placemaking
component is replaced by a view deck and
tensile shade. Work is now completed.
4. Improvement/augmentation of education &
related infrastructure in selected schools of
Gorakhpur district including a Govt. district
library
20 Kasturba Gandhi Awasiya Balika Vidyalaya
* LOA issued to PWD Prantiya Khand and Nirman
khand 3 Gorakhpur.
* At 10 KGABV, civil construction job is initiated
& 20% job is completed
*Revision of work estimate/scope of work are
under preparation by PWD Prantiya Khand and
PWD Nirman Khand 3.
06 Government Schools and District Library
* LOA issued to PWD Prantiya Khand and
Grameen Abhiyantran, Gorakhpur
* Construction work has been initiated in all
sites.
*30% Construction work completed at 06 Govt.
School remaining work completed by March
2025.
5.SUPPLY, INSTALLATION, AND COMMISSIONING
OF SOLAR LED LIGHTS WITH OCTAGONAL POLE
IN GORAKHPUR CITY
*MoU sign between HURL & Nagar Nigam
Gorakhpur for installation of 1427 Solar Street
Light at 27 routes with approved project cost
21.12 Cr
*Under tendering process initiated by Nagar
Nigam Gorakhpur.

April

10	A regular environment manager having post	A regular Environment and Quality Control
	graduate qualification in environmental	Manager having Ph.D. qualification has been
	sciences/environmental engineering to be	appointed to look after the activities of the
	appointed for looking after the environmental	proposed plant.
	management activities of the proposed plant.	This point is complied and closed
11	Continuous online (24 X 7) monitoring system	The installation of the continuous monitoring
	for emissions and effluent generation shall be	system has been done according to the CPCB
	installed for flow/discharge measurement and	guidelines. Plant data is uploaded on website and
	the pollutants concentration within the plant.	can be viewed by the respective RO of MOEF&
	Data shall be uploaded on company's website	CC, CPCB and SPCB.
	and provided to the respective RO of MoEF &	This point is complied and closed
	CC, CPCB and SPCB.	
12	The unit shall make the arrangement for	This has been addressed in the Detailed Project
	protection of possible fire hazards during	Report and Rapid risk assessment conducted for
	manufacturing process in material handling.	the Project. Firefighting system has been
	Firefighting system shall be as per the norms.	installed in the entire complex and is in
	The ammonia storage shall be limited to 2 days.	operational. In addition, 03 Nos of fire tenders
	. 11	have been stationed at the HURL plant to meet
		any exigency.
13	Occupational health surveillance of the	Regular health check-up/monitoring of the
	workers shall be done on a regular basis and	operational labourers is being done as per the
	records maintained as per the Factories Act.	schedule and records are being maintained for
		the same.
14	Storage of hazardous raw material shall not	HURL has been confirmed that hazardous raw
	exceed more than 7 days.	material is not stored more than 7 days. HURL
		Gorakhpur site using gaseous natural gas as raw
		Material & this is being supplied to plant by M/S
		Gail India limited by pipeline network. raw
		material remains in gaseous form only in pipeline
		that is well equipped with dedicated flare
		system. So, this point is complied & closed.
15	Urea dust shall be controlled by prescribed	Complied with.
	standard technique.	Cyclone separators are installed for controlling
		the urea dust.
		Height of the Prilling tower is 149.2 meter & it is
		quite high to controls the dust emission.
В	GENERAL CONDITIONS	1

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		and the second
i)	The Project authorities shall strictly adhere to the stipulations made by the State Pollution Control Board (SPCB), State Government and any other statutory authority.	HURL complies with the conditions laid by UPPCB, UP State Government and any other statutory authority.
11)	No further expansion or modifications in the Plant shall be carried out without prior approval of the MoEF&CC. In case of deviations or alterations in the project proposal from those submitted to MoEF&CC for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	Complied as stated
iii)	The locations of ambient air quality monitoring stations shall be decided in consultation with the State Pollution Control Board (SPCB) and it shall be ensured that at least one stations is installed in the upwind and downwind direction as well as. Where maximum ground level concentrations are anticipated.	The locations of ambient air quality monitoring have been decided in consultation with the UP- State Pollution Control Board (UPPCB) and HURL officials for monitoring of Air Quality Monitoring 6Nos. of AAQMS have been installed in the project area out of which two stations are selected in up-wind and two stations are selected in down-wind directions.
iv)	The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated is November, 2009 shall be followed.	All efforts are being made to contain the fugitive dust emission within the standard limits.
v)	area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	Noise level is being monitored around the plant on regular basis. All efforts are being made to contain the noise levels within the standard limits at the plant round the clock. All equipment deployed at the site are ensured to have acoustic hoods and silencers/enclosures on sources o noise generation. The workers at site are equipped with ear muffs.
vi}	The Company shall harvest rainwater from the roof tops of the buildings and storm water drains to recharge the ground water and use the same water for the process activities of the project to conserve fresh water.	This condition has been complied during the designing of the buildings and rainwate harvesting system has been placed. This point is complied and closed.

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vii)	Training shall be imparted to all employees on	Complied.
	safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of	HURL-GKP organizes training on health & safety externally and conduct training on regular basis internally. HURL conducts mock drills from time to time & Mock drill Schedule, training pictures & attendance records are attached as Annexure-9&10 .
	chemicals shall be imparted.	
viii)	The company shall comply with all the	All the environmental protection measures have
	environmental protection measures and	been Implemented.
	safeguards proposed in the documents	This point is complied and closed
	submitted to the Ministry. All the	
	recommendations made in the EIA/EMP in	
	respect of environmental management, risk	
	mitigation measures and public hearing be	
	implemented.	
ix)	The company shall undertake all relevant	CSR activities will be undertaken by involving
	measures for improving the socio-economic	local villages and administration as per the
	conditions of the surrounding area. CSR	extant Government guidelines. Currently said
	activities shall be undertaken by involving local	activities are being taken up with CER Funds.
	villages and administration.	
x)	The company shall undertake all eco-	This will be undertaken by involving local village
	developmental measures including community	and administration as per rules and Governmen
	welfare measures for overall improvement of	guidelines. Currently said activities are bein
	the environment.	taken up with CER Funds.
xi)	A separate Environmental Management Cell	Complied.
	equipped with full-fledged laboratory facilities	
	shall be set up to carry out the Environmental	
	Management and Monitoring functions.	This condition has been complying by HURL.
xii)	The company shall earmark sufficient funds towards capital cost and recurring cost per	
	annum to implement the conditions stipulated	
	by the Ministry of Environment, Forest and	
	Climate change as well as the State	
	Government along with the implementation	
	schedule for all the conditions stipulated	
	herein. The funds so earmarked for	
	environment management; pollution control	
	measures shall not be diverted for any other	

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xiii)	A copy of the clearance letter shall be sent by	Complied
	the project proponent to concerned Panchayat,	
	Zila Parishad /Municipal Corporation, Urban	
	local Body and the local NGO, if any, from	
	whom suggestions, representations, if any,	
	were received while processing the proposal.	
xiv)	The project proponent shall also submit six	Complied
	monthly reports on the status of compliance of	
	the stipulated Environmental Clearance	
	conditions including results of monitored data	
	(both in hard copies as well as by mail) to the	
	respective Regional Office of MOEF& CC, the	
	respective Zonal Office of Environmental	
	Clearance and six-monthly compliance status	
	reports shall be posted on the website of the	
	company.	
xv)	The environmental statement for each financial	The Environment Statement for the financia
	year ending 31st March in Form-V as is	year ending 31 st March, 2023 in From-V has bee
	mandated shall be submitted to the concerned	submitted on time. Copy of the later
	State Pollution Control Board as prescribed	Environmental Statement 31st March,2024
	under the Environment (Protection) Rules,	attached in Annexure -11 for reference.
	1986, as amended subsequently, shall also be	
0	put on the website of the company along with	
	the status of compliance of environmental	
	clearance conditions and shall also be sent to	
	the respective Regional Offices of MOEF& CC	
	by-mail.	÷
xvi)	The project proponent shall inform the public	This point is complied and closed
	that the project has been accorded	
	environmental clearance by the Ministry and	
	copies of the clearance letter are available with	
	the SPCB/Committee and may also be seen at	:
	Website of the Ministry at http://moef.nic.in.	
	This shall be advertised within seven days from	
	the date of issue of the clearance letter, at least	
	in two local newspapers that are widely	/
	circulated in the region of which one shall be in	1
	the vernacular language of the locality	· · · · · · · · · · · · · · · · · · ·
	concerned and a copy of the same shall be	

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	forwarded to the concerned Regional Office of the Ministry.	
xvii)	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the	
	date of start of the project.	

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Test Report

NITYA LABORATORIES

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BUILDING & ROAD, MATERIAL, SOIL, ENVIRONMENTAL & CALIBRATION TESTING LAB

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Annexyre-1.

Issued To	M/s Hindustan Urvarak & Rasayan	Limite	d Test Report No.:	202409160117			
	Gorakhpur Manufacturing Unit, HURL Gorakhpur, Unit-1, Administrative Bu HURL Campus, Fertilizer, Gorakhpu Uttar Pradesh-273 007, India	ilding	Test Report Date:	28/09/2024			
Sample Pa					·		
Nature of t		1	EDG Stack Gas Emission				
Date of Sa	No. 2012 Contraction of the second		16/09/2024				
Sample Co		1	Mr. Sumeet				
· // ///2	acceived at Lab		20/09/2024				
Test Starte			20/09/2024				
Test Comp			27/09/2024		9		
	f Monitoring		To Check the Pollution Lo	ad			
Sampling I			EDG Room (EDG-1 Sr. No		*		
DG Set Ca			2.51 MW				
Type of Fu			HSD				
	ion of Fuel (Lt/hr)		625				
Method of		-	IS: 11255				
	perating Schedule		As per requirement				
Type of St			Mild Steel				
	Control Measure Attached	2	No				
	ht from Ground Level (m)		30				
	of the Stack(m)		0.5				
	Duration (min)	1	40				
Observati	A 70		12.5				
20 00 (1999) (1997) (1997) (1997)	Temperature °C		164				
	ir Temperature °C	-	30				
	Velocity (m/s)		38.40		<u>a</u>		
Flue Gas	velocity (mis)		Analysis Report				

Sr. No.	Parameters	Unit	Test Results	CPCB Limit	Test Method
1	Particulate Matter, (as PM)	mg/Nm ³	32.8	75	IS:11255(P-1)
2	Oxides of Nitrogen (NOx)	ppmv	206	710	IS:11255 (P-7)
3	Non-Methyl Hydrocarbon (NMHC)	mg/Nm ³	12	100	By GC Method
4	Carbon Mono Oxide (CO)	mg/Nm ³	44	150	USEPA Method No. 10

Remark:

*Limits @ 85% Load and 15% O₂ Correction.

** Results at full load and 15% O2 Correction

(AUTHORISED SIGNATORY)

(RAVINDER MITTAL)

NOTE: The laboratory access the responsibility for content of ruport. The results contained in this tast report related only to the sample tester. Tast report shall not be reproduced except a fail, without write approval of time laboratory. This report is idended only to the sample tester. Tast report shall not be reproduced except a fail, write and a fail to report a side of the sample tester. Tast report shall not be reproduced except a fail write and the organization. Samples will be destroyed after 30 days from the date of lass e of test central and the second and to reproduced except a fail. Write and the write are available to the sample will be destroyed after 30 days from the date of lass e of test central accest in hall write a write a write a fail write and the reproduced except in hall write a write a write a write a fail write and the reproduced except in hall write a w

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Annexure-1

Test Report

Issued To	M/s Hindustan Urvarak & Rasayan	Limited	Test Report No.:	202409160118	
	Gorakhpur Manufacturing Unit, HUR	L	Test Report Date:	28/09/2024	
	Gorakhpur, Unit-1, Administrative Bu	uilding			
	HURL Campus, Fertilizer, Gorakhpi	ur City			
	Uttar Pradesh-273 007, India	3			
					1
Sample Pa		10000			
Nature of t	he Sample	: ED	G Stack Gas Emission		
Date of Sa	mpling	: 16/	09/2024		
Sample Co	ellected by	: Mr.	Sumeet		
Sample Re	eceived at Lab	: 20/	09/2024		
Test Starte	ed On	: 20/	09/2024		1.0
Test Comp	leted On	: 27/	09/2024		
Purpose of	fMonitoring	: To	Check the Pollution Los	ad	
Sampling L	ocation	: ED	G Room (EDG-2 Sr. No	o.: H190619744)	
DG Set Ca	pacity		1 MW		-
Type of Fu	el Used	: HS	D		1
Consumpti	on of Fuel (Lit/hr)	: 62	5		1.0
Method of	Sampling	: IS:	11255		F
Normal Op	erating Schedule	: As	per requirement		
Type of Sta		: Mil	d Steel		
Pollution C	ontrol Measure Attached	: No			
Stack heig	ht from Ground Level (m)	: 30			
Diameter o	of the Stack(m)	: 0.5			a. 1
Sampling [Duration (min)	: 40			
Observatio	ons:				
Flue Gas T	emperature °C	: 157	7		
Ambient Ai	r Temperature °C	: 30			
Flue Gas V	/elocity (m/s)	; 36.	2		
		A	nalysis Report		
			1150 85		

Sr. No.	Parameters	Unit	Test Results	CPCB Limit	Test Method
1	Particulate Matter, (as PM)	mg/Nm ³	26.0	75	IS:11255(P-1)
2	Oxides of Nitrogen (NOx)	ppmv	174	710	IS:11255 (P-7)
3	Non Methyl Hydrocarbon (NMHC)	mg/Nm ³	10.0	100	By GC Method
4	Carbon Mono Oxide (CO)	mg/Nm ³	34	150	USEPA Method No. 10

Remark:

*Limits @ 85% Load and 15% O2 Correction. ** Results at full load and 15% O2 Correction.

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Test Report

Issued To	M/s Hindustan Urvarak & F	Rasayan	Limite	d Test Report No.:	202409160119	
	Gorakhpur Manufacturing U Gorakhpur, Unit-1, Administ HURL Campus, Fertilizer, (Uttar Pradesh-273 007, Indi	trative Bu Gorakhpu	ilding	Test Report Date:	28/09/2024	
Sample Pa	articulars:					
Nature of t	he Sample		:	EDG Noise Level		
Date of Sa	mpling		4	16/09/2024		2
Sample Co	lected by		1	Mr. Sumeet		
Sample Re	eceived at Lab		:	20/09/2024		185. 1
Test Starte	ed On		1	20/09/2024		11.
' Test Comp	leted On		:	27/09/2024		ž
Purpose of	f Monitoring		\$	To Check the Pollution Lo	ad	* E
Sampling I	_ocation		\$	EDG Room (EDG-1 Sr. No	o.: 4190620317)	1
DG Set Ca	pacity		:	2.51 MW		
Type of Fu	el Used		2	HSD		2
Consumpt	ion of Fuel (Lit/hr)		2	625		
Method of	Sampling		1			
Normal Op	erating Schedule		4	As per requirement		
DG Enclos	ure Surface		2	Yes		
		5	1	Analysis Report		All a

Sr. No.	Parameters	Unit	Test Results	CPCB Limit	Test Method
1	DG Set Noise (2.51 MW) at 1 meter Distance	dB	73	75	NL/SOP/ENV- 05 based IS:9989

Remark.

*Limits @ 85% Load and 15% O2 Correction. ** Results at full load and 15% O2 Correction.

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Test Report

lssı	ued To	M/s Hindustan Urvarak & Rasayan Gorakhpur Manufacturing Unit, HUR Gorakhpur, Unit-1, Administrative Bu HURL Campus, Fertilizer, Gorakhpu Uttar Pradesh-273 007, India	L uilding	Test Report Date: 28/09/2024 g	0
Sa	ample Pa	rticulars:			
	13	e Sample	÷.	EDG Stack Gas Emission	4 A. C.
Da	ate of San	npling	ā.	16/09/2024	5 - 10 j
Sa	ample Col	lected by	Ť.	Mr. Sumeet	No. of Control of Cont
Sa	ample Red	ceived at Lab	ž.	20/09/2024	
Te	est Started	d On	2	20/09/2024	
Te	est Comple	eted On	5	27/09/2024	
Ρι	Irpose of	Monitoring	÷	To Check the Pollution Load	
Sa	ampling Lo	ocation		EDG Room (EDG-2 Sr. No.: H190619744)	
' D(G Set Cap	pacity	1	2.51 MW	
Ту	pe of Fue	l Used	ă	HSD	4
Co	onsumptio	n of Fuel (Lit/hr)	1	625	
Me	ethod of S	Sampling	ġ.		
No	ormal Ope	rating Schedule	÷	As per requirement	÷ •
DC	3 Enclosu	re Surface	2	Yes	12.13
				Analysis Report	

Sr. No.	Parameters	Unit	Test Results	CPCB Limit	Test Method
1	DG Set Noise (2.51 MW) at 1 meter Distance	dB	74	75	NL/SOP/ENV- 05 based IS:9989

*Limits @ 85% Load and 15% O2 Correction

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Annexyre-2

Test Report

M/s Hindustan Urvarak & Rasayan Limited Issued To Gorakhpur Manufacturing Unit, HURL Gorakhpur, Unit-1, Administrative Building HURL Campus, Fertilizer, Gorakhpur City Uttar Pradesh-273 007, India

Nitva

Test Report No .: 202409160121 Test Report Date: 28/09/2024

Sample Particulars:		
Nature of the Sample	:	Stack Gas Emission
Date of Sampling	:	16/09/2024
Sample Received at Lab	2	20/09/2024
Test Started On	;	20/09/2024
Test Completed On	:	27/09/2024
Purpose of Monitoring	4	To Check the Pollution Load
Sampling Location	3	HRSG-1
Method of Sampling	1	IS: 11255
Normal Operating Schedule	- 3	As per requirement
Type of Stack /Duct	1	Mild Steel
Stack height from Ground Level (m)	:	32.5
Diameter of the Stack(m)	:	1.7
Sampling Duration (min)	1	40
Observations:		
Flue Gas Temperature °C	1	206
Ambient Air Temperature °C	1	34
Flue Gas Velocity (m/s)	1	27.3
		Analysis Report

Sr. No.	Parameters	Unit	Test Results	Test Method
1	Oxide of Nitrogen (as NO _x)	mg/Nm ³	25	USEPA OTM-39
2	Oxides of Sulphur (as SO _x)	mg/Nm ³	ND (DL-1)	SOP No .: NL/SOP/FGA/01

Remark ND-Not Detected DL-Detection Limit.

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Annexyre 2

Test Report

Test Report No .:

Test Report Date:

Issued To M/s Hindustan Urvarak & Rasayan Limited Gorakhpur Manufacturing Unit, HURL Gorakhpur, Unit-1, Administrative Building HURL Campus, Fertilizer, Gorakhpur City Uttar Pradesh-273 007, India

Nitva

Sample Particulars:		
Nature of the Sample	:	Stack Gas Emission
Date of Sampling	:	16/09/2024
Sample Received at Lab	:	20/09/2024
Test Started On	1	20/09/2024
Test Completed On	1	27/09/2024
Purpose of Monitoring	1	To Check the Pollution Load
Sampling Location	:	HRSG-2
Method of Sampling	;	IS: 11255
Normal Operating Schedule	ā.	As per requirement
Type of Stack /Duct	-	Mild Steel
Stack height from Ground Level (m)	2	30
Diameter of the Stack(m)		1.7
Sampling Duration (min)	4	40
Observations:		
Flue Gas Temperature °C	12	194
Ambient Air Temperature °C	1	32
Flue Gas Velocity (m/s)	2	22.8
		Analysis Report

Sr. No.	Parameters	Unit	Test Results	Test Method
1	Oxide of Nitrogen (as NO _x)	mg/Nm ³	22	USEPA OTM-39
2	Oxides of Sulphur (as SOx)	mg/Nm ³	ND (DL-1)	SOP No.:NL/SOP/FGA/01

ND-Not Detected DL-Detection Limit.

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Annexure-2

Issued To M/s Hindustan Urvarak & Rasayan Limited Gorakhpur Manufacturing Unit, HURL Gorakhpur, Unit-1, Administrative Building HURL Campus, Fertilizer, Gorakhpur City Uttar Pradesh-273 007, India Test Report No.: 2 Test Report Date: 2

202409160123 28/09/2024

Sample Particulars:		
Nature of the Sample	:	Stack Gas Emission
Date of Sampling	 1	16/09/2024
Sample Received at Lab	;	20/09/2024
Test Started On		20/09/2024
Test Completed On	1	27/09/2024
Purpose of Monitoring	1	To Check the Pollution Load
Sampling Location	÷	AUX Boiler
Method of Sampling	:	IS: 11255
Normal Operating Schedule		As per requirement
Type of Stack /Duct	:	Mild Steel
Stack height from Ground Level (m)	4	32.5
Diameter of the Stack(m)	1	1.7
Sampling Duration (min)	;	40
Observations:		
Flue Gas Temperature °C	4	168
Ambient Air Temperature °C	\$	32
Flue Gas Velocity (m/s)	:	20.4
		Analysis Report

Sr. No.ParametersUnitTest ResultsTest Method1Oxide of Nitrogen (as NOx)mg/Nm³52USEPA OTM-392Oxides of Sulphur (as SOx)mg/Nm³ND (DL-1)SOP No.:NL/SOP/FGA/01

Remark:

ND-Not Detected*DL-Detection Limit.

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Annexyre-2

				Test Rep	port		¥
Issued To	M/s Hindustan Urvarak 8 Gorakhpur Manufacturing L Gorakhpur, Unit-1, Adminis HURL Campus, Fertilizer, Uttar Pradesh-273 007, Inc	Jnit, H strative Goral	URL e Buil	ding	Test Report No.: Test Report Date:	202409160124 28/09/2024	
Sample Partic	ulars:						
Nature of the S	ample		:	Gas Emis	sion		
Date of Sampli	ng		t.	16/09/202	4		
Sample Receiv	red at Lab		1	20/09/202	4	2	
Test Started O	n		1	20/09/202	4	5	
Test Complete	d On	1	1	27/09/202	4		
Purpose of Mo			1	To Check	the Pollution Load		
Sampling Loca			1	Prill Towe	ſ		
Method of San			\$	IS: 11255		1	
Normal Opera		3	3	As per ree	quirement		
Type of Stack			:	RCC			
	ht from Ground Level (m)		1	149.2			
	e Prill Tower(m)		:	28			
Sampling Dur			:	40			
Observations	6:						
Flue Gas Terr	perature °C		*	56		(+)	
	emperature °C		Ĩ	30			
Flue Gas Velo			:	5.8			
						7-67	

Analysis Report

Sr. No.	Parameters	Unit	Test Results	Test Method
1	Particulate Matter, (as PM)	mg/Nm ³	45.7	IS:11255(P-1)

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Test Report

M/s Hindustan Urvarak & Rasayan Limited Issued To Gorakhpur Manufacturing Unit, HURL Gorakhpur, Unit-1, Administrative Building HURL Campus, Fertilizer, Gorakhpur City Uttar Pradesh-273 007, India

Nitva

Test Report No .:	1
Test Report Date:	

202409160125 28/09/2024

Sample Particulars:	
Nature of the Sample	: Stack Gas Emission
Date of Sampling	: 16/09/2024
Sample Received at Lab	: 20/09/2024
Test Started On	20/09/2024
Test Completed On	: 27/09/2024
Purpose of Monitoring	: To Check the Pollution Load
Sampling Location	: 101 Reformer
Method of Sampling	IS: 11255
Normal Operating Schedule	: As per requirement
Type of Stack /Duct	: Mild Steel
Stack height from Ground Level (m)	: 53.8
Diameter of the Stack(m)	: 1.7
Sampling Duration (min)	: 40
Observations:	
Flue Gas Temperature °C	: 182
Ambient Air Temperature °C	: 34
Flue Gas Velocity (m/s)	: 23.4

Analysis Report

Sr. No.	Parameters	Unit	Test Results	Test Method
1	Oxide of Nitrogen (as NOx)	mg/Nm ³	84	USEPA OTM-39
2	Oxides of Sulphur (as SO _x)	mg/Nm ³	ND (DL-1)	SOP No .: NL/SOP/FGA/01

ND-Not Detected*DL-Detection Limit.

Remark:

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Env. STATEMENT for CTO Compliance for the period April 2024 - September 2024 for Ammonia Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Annexure-1

This Compliance Report is the fulfilments of the condition of the Environmental Clearance (EC) vide File No.EC [IA/UP/IND2/54269/2016, J-11011/166/2016-IA II (I)] for the period of April 2024 to September 2024. This report has been prepared by Nitya Laboratories by collecting respective samples in consultation with the State Pollution Control Board (SPCB) officials and Hindustan Urvarak and Rasayan Limited (HURL) officials During the above-mentioned period the analysis of the environmental parameters has been conducted by the MOEF&CC recognized Laboratory at Nitya Laboratories, Faridabad.

The proposed project is located at Gorakhpur and was commissioned on 07 December 2021 with the capacity of 2200MTPD Ammonia and 3850MTPD Urea in the District Gorakhpur in the state of Uttar Pradesh. The commercial production has started from 02 May 2022. The area falls in the agricultural belt of the Uttar Pradesh.

The compliance report fulfils the 15 Nos of Specific Conditions and 17 Nos. of General Conditions led by Ministry of Environment, Forests and Climate Change Rainwater Harvesting and Ground Water charging has been proposed as per Standard Guidelines:

- Guidelines on Artificial Recharge of Water, Central Water Ground Board, Ministry of Water Resources, Gol (2000)
- Manual on Artificial Recharge of Ground Water, Central Water Ground Board, Ministry of Water Resources, Gol (2007)
- Rain Water Harvesting and Conservation Manual Consultancy Services Organization, CPWD, Gol (2002)

The Environmental Monitoring report of 6 months w.r.t Air. Water and Noise have been presented separately with the average values. The environmental conditions and the compliance have been found normal as per the Standards. The Air Quality results have been presented through a self-explanatory table with the NAAQ Standards w.r.t the parameter PM10, PM25, NOx. Sox, C5H6, CO, Benzo(a) pyrene (BAP), NH3, Ozone, Nickel, Arsenic and Lead. Three sets each of Ground Water Samples and Surface Water Samples have been collected, analyzed in a self-explanatory table, and compared with Drinking Water Standards (IS:10500:2012) The analysis consists of eight nos. of physical parameters, thirteen no's of chemical parameters, nine no's of Heavy metals and three no's of miscellaneous parameters. Noise Quality has also been measured at six different locations in the periphery of the project area. The results have been presented through selfexplanatory table consisting of the Standard NAAQS w.r.t noise.

The above report with respect to Air, Water and Noise represents the average values of different sampling stations collected at different time during the study period of April 2024 to September 2024.



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Env. STATEMENT for CTO Compliance for the period April 2024 – September 2024 for Ammonia Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Annexure-1

HURL GORAKHPUR, AIR QUALITY DATA - (April 2023 to September 2023)

Month	Deere	neters	NAAQS	HURL Plant Main	HURL admin	HURL Residential	HURL Residence Quarter	HURL Rubber	Near Bargadwah Railway
	Param	eters	Standar ds	Gate (SA 1)	Building (SA 2)	Quarter No. B-28 (SA 3)	No. D-186 (SA 4)	Dam (SA 5)	Crossing (SA 6)
	PM10		100	91.78	92.79	91.72	92.48	91.47	92.93
	PM2.5	µg/m ³	60	33.77	40.69	35.72	34.41	35.72	35.97
	SO ₂		80	14.06	14.18	14.28	13.88	13.91	13.73
	NO _x		80	24.71	24	24.46	24.08	24.43	23.57
t	C6H6		5	ND	ND	ND	ND	+ND	ND
ł	BAP	ng/m ³	1	ND	ND	ND	ND	ND	ND
April 2024	со	mg/m ³	2	0.42	0.47	0.45	0.44	0.44	0.52
	NH ₃		400	ND	ND	ND	ND	ND	ND
	Ozone	µg/m³	180	20.33	19.73	20.87	20.66	22.05	21.72
	Ni	ng/m ³	20	ND	ND	ND	ND	ND	ND
			6		ND	ND	ND	ND	ND
	As		-	ND			1		100000
	Pb	µg/m ³	1	ND	ND	ND	ND	ND	ND
	PM10	µg/m³	100	93.07	93.63	92.94	93.22	92.53	97.23
	PM2.5		60	40.55	43.08	44.06	37.15	41.9	46
	SO ₂		80	14.52	14.07	0.89	14.56	14.69	13.71
ſ	NOx		80	23.75	24.49	24.01	24.04	24.95	24.6
-	C6H6	1	5	ND	ND	ND	ND	ND	ND
	BAP	ng/m ³	1	ND	ND	ND	ND	- ND	ND
May 2024	со	mg/m ³	2	0.49	0.46	0.42	0.39	0.46	0.53
	NH3	μg/m ³	400	ND	ND	ND	ND	ND	ND
	Ozone		180	20.63	20.08	18.87	21.55	21.27	20.56
	Ni		20	ND	ND	ND	ND	ND	ND
1	As	- ng/m ³	6	ND	ND	ND	ND	ND	ND
	Pb	µg/m ³	1	ND	ND	ND	ND	ND	ND
	PM10		100	93.47	92.94	95.07	95.02	92.83	100.3
1	PM2.5	1	60	44.03	42.15	43.18	37.56	41.84	48.91
	SO2	µg/m3	80	14.27	13.4	13.08	14.66	14.79	13.68
	NOx		80	24.26	24.22	?3.78	24.39	24.01	23.64
June 2024	C6H6		5	ND	ND	ND	ND .	ND	ND
	BAP	ng/m3	1	ND	ND	ND	ND	ND	ND
1	CO	mg/m3	2	0.50	0.45	0.44	0.38	0.43	0.5
i	NH3 Ozone	µg/m3	400	ND 20.57	ND 18.45	ND 18.26	ND 21.41	ND 22.18	ND 19

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Annexure-1

	Ni	ng/m3	20	ND	ND	ND	ND	ND T	ND
	As	-	6	ND	ND	ND	ND	ND	ND
	Pb	µg/m3	1	ND	ND	ND	ND	ND	ND
	PM10		100	93.88	95.23	94.77	95.88	94.15	100.74
	PM2.5	µg/m3	60	43.45	43.52	43.65	38.98	43.15	52.02
	S02		80	14.19	12.77	13.18	15.03	14.55	15.94
	NOx] [80	24.86	23.41	24.42	24.38	24.43	24.42
	C6H6		5	ND	ND	ND	ND	ND	ND
July 2024	BAP	ng/m3	1	ND	ND	ND	ND	ND	ND
	CO NH3	mg/m3	2	0.5	0.42	0.44	0.42	0.47	0.52
	Ozone	μg/m3 -	400	ND 20.04	ND	ND	ND	ND	ND
	Ni		20	20.04 ND	17.33 ND	18.19 ND	22.54 ND	22.98	20.14
	As	ng/m3 –	6	ND	ND	ND	ND	ND ND	ND ND
1. 	Pb	µg/m3	1	ND	ND	ND	ND	ND	ND
	PM10		100	93.44	93.27	83.04	83.83	84.37	99.12
	PM2.5	1	60	39.38	41.22	32.23	34.4	33.73	39.3
August 2024	SO2	μg/m3	80	13.89	14.03	13.65	12.18	11.08	18.83
	NOx		80	23.73	24.47	22.11	21.05	22.37	24.47
	C6H6		5	ND	ND	ND	ND	ND	ND
	BAP	ng/m3	1	ND	ND	ND	ND	ND	ND
	CO	mg/m3	2	0.39	0.37	0.26	0.35	0.37	0.49
	NH3	_ μg/m3 _	400	ND	ND	ND	ND	ND	ND
	Ozone		180	28.92	33.7	35.04	33.62	24.54	34.08
	Ni	ng/m3 -	20	ND	ND	ND	ND	ND	ND
	As	lightis	6	ND	ND	ND	ND	ND	ND
	Pb	µg/m3	1	ND	ND	ND	ND	ND	ND
	PM10		100	92.31	86.41	82.35	90.06	83.81	101.29
	PM2.5		60	40.13	36.92	35.76	40.29	35.26	48.66
	SO2	µg/m3	80	13.69	13.07	14.28	13.8	11.87	22.55
	NOx		80	24.2	22.21	22.63	23.24	23.43	24.58
	C6H6		5	ND	ND	ND	ND	ND	ND
September	BAP	ng/m3	1	ND	ND	ND	ND	ND	ND
2024	со	mg/m3	2	0.36	0.36	0.32	0.37	.0.38	0.5
	NH3	µg/m3 —	400	ND	ND	ND	ND	ND	ND
	Ozone	Pavilla	180	26.42	34.76	:4.77	32.45	24.38	32.98
	Ni	ng/m3	20	ND	ND	ND	ND	ND	ND
l	As	Ignio	6	ND	ND	ND	ND	ND	ND
ľ	Pb	µg/m3	1	ND	ND	ND	ND	ANDA	ND



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				92.99	92.38	89.98	89.92	89.86	98.60
	PM10		100	ALCONTRACTOR OF A	W. Londer	39.10	37.89	38.60	45.14
	PM2.5	l L	60	40.22	41.26	11.56	13.67	13.48	16.41
	SO2	µg/m3	80	14.10	13.59		22.89	23.94	24.21
1	NOx	1 [80	24.25	23.80	23.57	ND	ND	ND
	C6H6	1	5	ND	ND	ND	ND	ND	ND
	BAP	ng/m3	1	ND	ND	ND	0.38	0.43	0.51
Average	CO	mg/m3	2	0.44	0.42	0.39	ND	ND	ND
	NH3	μg/m3	400	ND	ND	ND	29.54	22.90	24.75
	Ozone		180	22.82	24.01	24.33	29.54 ND	ND	ND
	Ni	1	20	ND	ND	ND	ND	ND	ND
	As	- ng/m3 -	6	ND	ND	ND		ND	ND
	Pb	µg/m3	1	ND	ND	ND	ND	110	1112



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Annexure-1

	HURL	GORAKHPU	K, NUISE D		To to ochren		19	
Month	Parameters	Prescribed Limits in db(A) as per NAAQS Ind./Res. Area	HURL Plant Main Gate (SA 1)	HURL admin Building (SA 2)	HURL Quarter No. B-28 (SA 3)	HURL Residence Quarter No. D-186 (SA 4)	Rubber Dam (SA 5)	Bargadwa Near Railway Crossing (SA 6)
	24 hrs. Avg Leq Value db (A)	-	52.97	52.98	32.93	52.35	51.04	62.97
April-2024	Day time Avg Leq Value db (A)	75/55/65	55.73	56.55	56.15	54.38	53.50	65.88
	Night time Avg Leq Value db (A)	70/45/55	47.43	45.85	46.46	48.29	46.12	52.76
	24 hrs. Avg Leq Value db (A)		54.51	54.49	52.79	51.72	- 50.62	62.35
May-2024	Day time Avg Leq Value db (A)	75/55/65	57.73	58.4	56.42	54.73	53.27	65.62
	Night time Avg Leq Value db (A)	70/45/55	48.09	46.68	45.55	45.70	45.33	55.82
	24 hrs. Avg Leq Value db (A)	•	53.85	54.00	50.46	48.99	49.09	59.61
June-2024	Day time Avg Leq Value db (A)	75/55/65	56.92	57.46	52.13	51.10	51.36	62.79
	Night time Avg Leq Value db (A)	70/45/55	47.70	47.07	47.12	44.76	44.54	53.25
	24 hrs. Avg Leq Value db (A)		53.83	52.92	49.96	50.06	49.13	59.99
July-2024	Day time Avg Leq Value db (A)	75/55/65	58.11	56.56	52.40	52.40	• 51.84	63.04
	Night time Avg Leq Value db (A)	70/45/55	45.27	45.64	45.06	45.38	43.69	53.87
	24 hrs. Avg Leq Value db (A)		55.00	52.48	50.23	50.49	49.73	59.81
August- 2024	Day time Avg Leq Value db (A)	75/55/65	59.66	55.96	52.47	53.23	52.68	62.81
	Night time Avg Leq Value db (A)	70/45/55	45.87	45.62	46.07	45.39	44.09	53.94
	24 hrs. Avg Leq Value db (A)	-	54.58	54.55	52.79	51.66	50.67	62.36
September- 2024	Day time Avg Leq Value db (A)	75/55/65	57.83	58.49	56.40	54.64	53.34	
	Night time Avg	70/45/55	48.09	46.68	45.55	45,70	45.33	55.82

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	Leq Value db (A)							
Average	24 hrs. Avg Leq Value db (A)		54.65	53.39	52.12	51.37	50.49	61.72
	Day time Avg Leq Value db (A)	75/55/65	58.53	57.00	53.76	53.42	52.62	63.83
	Night time Avg Leq Value db (A)	70/45/55	46.41	45.98	45.56	45.49	44.37	54.54



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Annexure 2_Deed Between HURL & Nagar Nigam Gorakhpur 42.93/2~

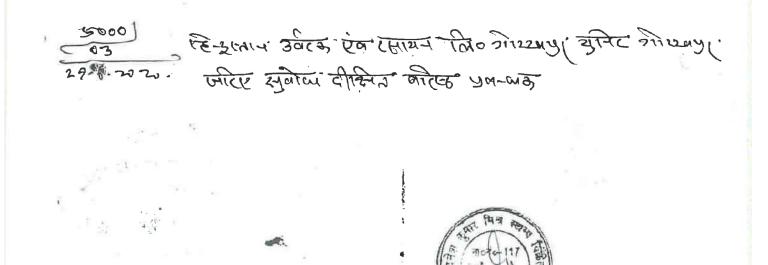


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पटटा विलेख वार्षिक किराया मु0 10000=00 प्रतिवर्ष प्रति हेक्टेयर औसत वार्षिक किराया (मु0 10,000=00 प्रतिवर्ष X 7.745 हेक्टेयर)= मु० 77450=00 आर्टिकल 35(V) सेड्यूल. 1-बी के अनुसार मूल्यांकन-(औसत वार्षिक किराया मु0 77,450=00 x 6)= मु0 4,64,700=00 यानी मू0 4,65,000=00 मूल्यांकन का 4% अदा स्टैम्प-मु0 18,600=00 रामस्त्राचित प्रमाणित गोधना सिंह एडल नगर निगम, गोरखपुर जरिये श्री रामसूचित, राजस्व निरीक्षक नगर निगम, गोरखपुर।.....प्रथम पक्ष। राजस्व निराणक Sr. Manager रसायन लिमिटेड, गोरखपग Gorakhpur हिन्दुस्तान

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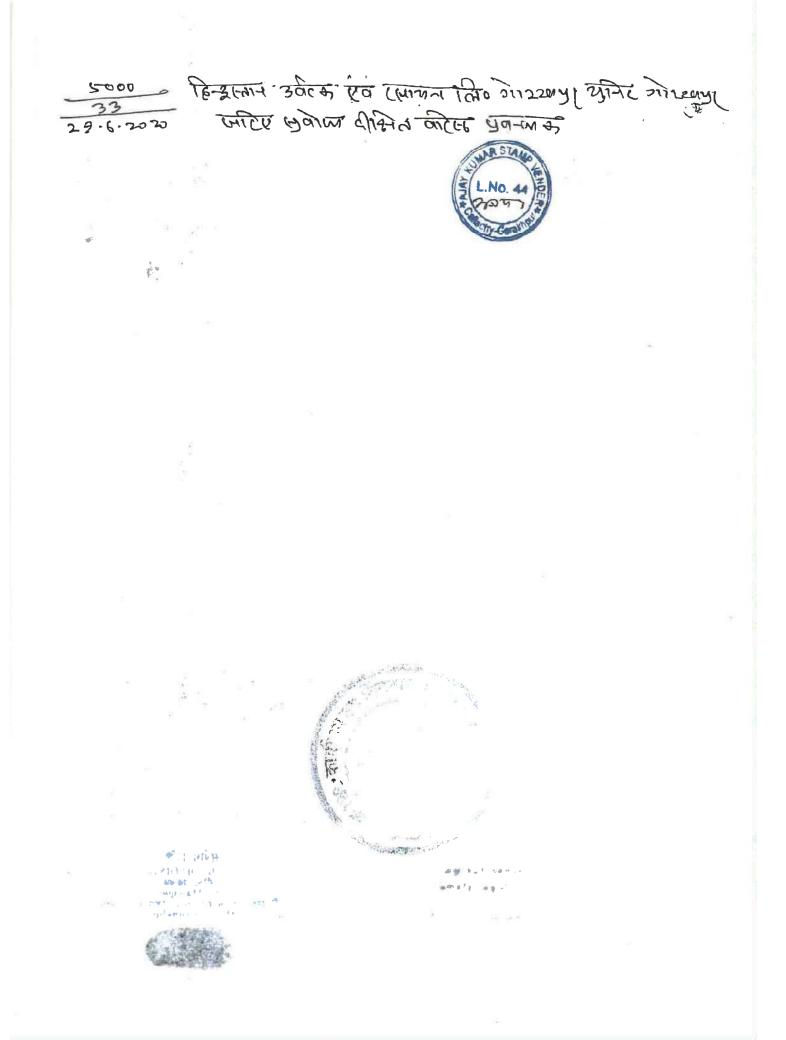


हिन्दुल्तान उर्वरव

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हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड, गोरखपुर यूनिट गोरखपुर जरिये श्री सुबोध दीक्षित वरिष्ठ प्रबन्धक हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड, गोरखपुर।.....द्वितीय पक्ष। ग्राम-जंगल बेनी माधव नं0-1, तप्पा-कस्बा, परगना-हवेली, तहसील-सदर, जनपद-गोरखपुर स्थित ताल (सम्पत्ति नगर निगम) ाराजी संख्या-706/258, रकबा- 19.14 एकड़ यानी 7.745 हेक्टेयर को द्वितीय पक्ष अपने कारखाने में जल आपूर्ति के लिये पट्टे-पर लेना चाहता है। य दिसित BODH DIXIT कि प्रबन्धन Sr. Manager वेरक एवं रसायन लिमिटेह, गोरणगर HURL, Gurnklipur न् विश्वयः वोर्खयः

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(3) फर्टिलाइजर कारखाना में जल आपूर्ति सुनिश्चित करने के सम्बंध में मा० मुख्य सचिव, उत्तर प्रदेश शासन द्वारा दिनांक 15.02.2017 को शासन में आहूत बैठक में निर्देश दिया गया है कि नगर निगम गोरखपूर विधि के आलोक में इस सम्बंध में सार्थक विचार करे।

मा० मुख्य सचिव, उत्तर प्रदेश शासन द्वारा दिये गये निर्देश के अनुसार एवं नगर निगम की धारा-128 में दिये गये प्राविधानों के अनुरूप शासन की स्वीकृति प्राप्त होने के पश्चात् निम्नलिखित शर्तों पर प्रथम पक्ष उक्त ताल को द्वितीय पक्ष को पट्टा पर देने हेतु सहमत है:--

की स्वीकृति संख्या–1164 / य ह कि शासन 1---नौ-7-2018-7(जनरल) / 2017 दिनांक 12 फरवरी, 2020 के क्रम में ग्राम-जंगल बेनी माधव नं0-1, स्थित ताल (सम्पत्ति नगर निगम) आराजी संख्या–706/258, रकबा–19.14 एकड़ यानी 7.745 हेक्टेयर का पट्टा द्वितीय पक्ष के हक में दिनांक

तजम्ब निरीषण मधार जिसमा होरसम्पूष 200

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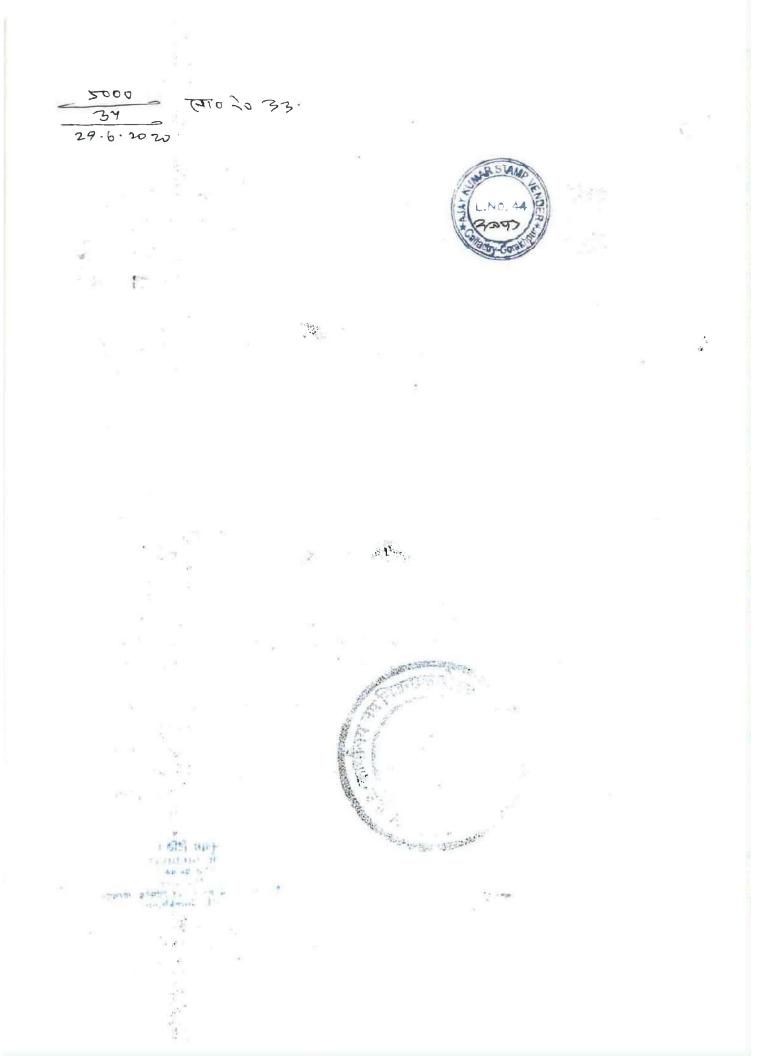
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BODH DIXIT Sr. Manager वेरक एवं रसायन लिमिटेड गोरखपुर HURL, Gorakhpur







उत्तर प्रदेश UTTAR PRADESH

BK 325757

सुबोध दिसित SUBODH DIXIT

हिन्दुस्तान

Sr. Manager

तरक एव रसायन सिमिटेड, गोरखगुर HURL Gorakhpur

(4)

13 फरवरी 2020 को नगर आयुक्त महोदय द्वारा स्वीकृति प्रदान कर दी गयी है। जिसमें पट्टे की अवधि 30 वर्षों की होगी यानी ताल के पट्टे की अवधि दिनाक 29.06.2020 से प्रारम्भ होकर दिनांक 28.06.2050 तक के लिए मान्य होगी। 30 वर्षों की अवधि समाप्त होने के पश्चात् प्रथम पक्ष की सहमति से अगले 25 वर्षों के लिये उक्त पट्टे का नवीनीकरण कराया जा सकेगा। जिसका रजिस्ट्री कार्यालय सदर, गोरखपुर में पंजीकरण कराया जाना अनिवार्य होगा।

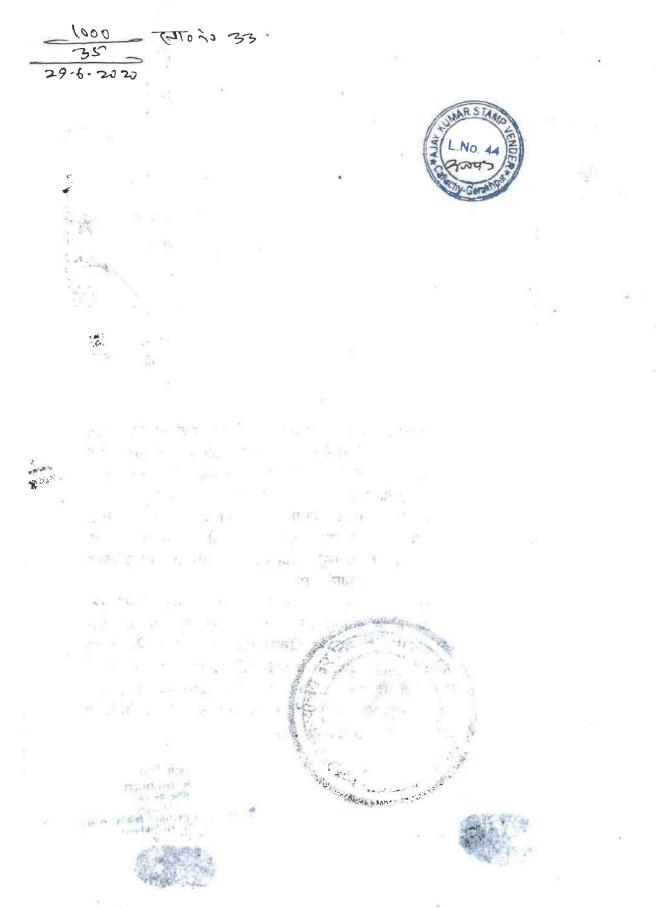
2- यह कि द्वितीय पक्ष उक्त ताल से 1450 घनमीटर प्रतिघण्टे, जल प्राप्त कर सकेगा, किन्तु ताल में एक न्यूनतम जल स्तर बनाये रखने का दायित्व द्वितीय पक्ष का होगा, ताकि जलीय जीवन पर कोई दुष्प्रभाव न पड़े। यदि अवर्षण या अन्य किसी कारण से द्वितीय पक्ष को प्रतिघण्टे 1450 घनमीटर जल उपलब्ध नही हो पाता है तो उसके पूर्ति का दायित्व किसी भी

दशा में प्रथम पक्ष का नही होगा।

নেজনা নিশীকৰ

तत्रन विकास। मोरखयून उद्योग







उत्तर प्रदेश UTTAR PRADESH

राषास्त विरोधाव

MULTING

BK 325758

(5) 3- यह कि ग्राम-जंगल बेनी माधव नं0-1, स्थित ताल (सम्पत्ति नगर निगम) आराजी संख्या-706/258, रकबा-19.14 एकड़ यानी 7.745 हेक्टेयर का लगान रूपया 10,000=00 प्रतिवर्ष प्रति हेक्टेयर की दर से देय होगा। यदि दरों के सम्बंध में कोई शासनादेश अथवा अधिनियम में कोई परिवर्तन होता है, तो उसके अनुसार लगान की दर भी तद्नुसार संशोधित होकर लगान दर से प्रतिवर्ष देय होगा। प्रत्येक वित्तीय वर्ष के समाप्ति के पूर्व द्वितीय पक्ष को पट्टा की धनराशि जमा करना अनिवार्य होगा।

4- यह कि द्वितीय पक्ष उक्त ताल का सौन्दर्यीकरण/सफाई का कार्य अपने व्यय पर करा सकता है। इस सम्बन्ध में सम्बंधित विमाग से अनापत्ति प्राप्त करने की जिम्मेदारी द्वितीय पक्ष की होगी।

> सुनोध दितित SUBODH DIXIT वरिष्ठ प्रबन्धक Sr. Manager हिन्दुस्तान उवरक एव रसायन लिमिटेड. गोरण्डपर HURL, Gorakhpur





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5— यह कि द्वितीय पक्ष, उक्त ताल में जल की उपलब्धता सुनिश्चित कराने के सम्बंध में ताल की खुदाई का कार्य, नगर निगम एवं सम्बंधित विभाग / विभागों से अनापत्ति प्राप्त करने के पश्चात् करा सकता है।

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6- यह कि द्वितीय पक्ष उक्त ताल में जल आपूर्ति के लिऐ, पम्प हाउस या उससे सम्बंधित अन्य कोई निर्माण कार्य नगर निगम एवं सम्बंधित विभाग / विभागों से अनापत्ति प्राप्त करने के पश्चात् करा सकता है। उक्त कार्य के सम्बंध में नगर निगम, गोरखपुर की कोई जिम्मेदारी नहीं होगी।

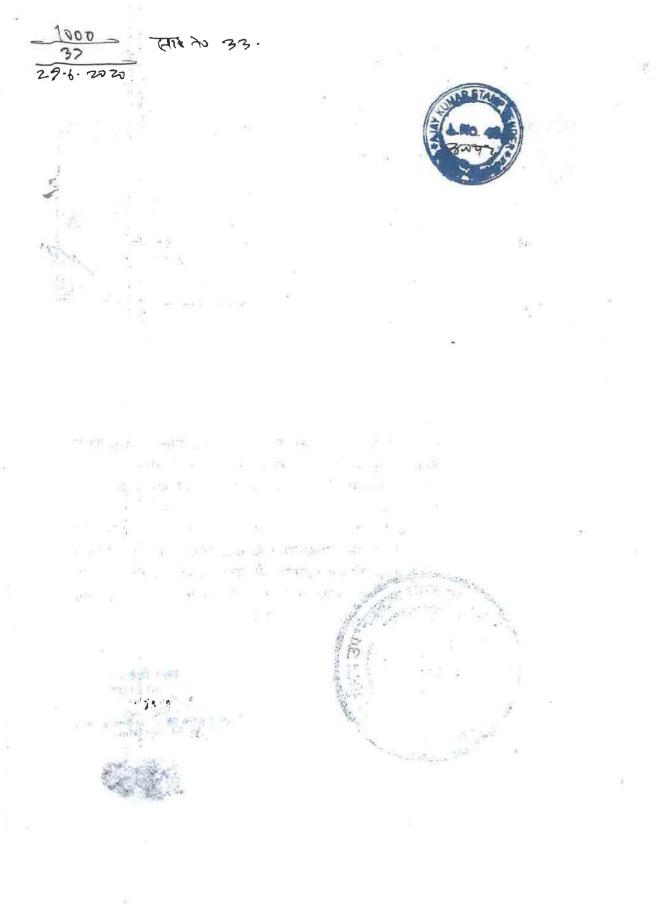
राखस्य निरोच्छन नगर लिगम् बो महन



Sr. Manager हिन्दुस्तान उत्तेरक एवं रसायन लिमिटेड, गोरखपुर HURL, Gorakhpur

बोध दिक्षित

SUBODH DIXIT वरिष्ठ प्रबन्धक





उत्तर प्रदेश UTTAR PRADESH

राषस्य विराग्ण

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7— यह कि द्वितीय पक्ष उक्त ताल में पूर्व से हो रहे किसी भी परम्परागत कार्य में कोई हस्तक्षेप नहीं करेगा।

8- यह कि पट्टे की अवधि में, आवश्यकता पड़ने पर, प्रथम पक्ष को सम्पूर्ण ताल या उसके किसी भाग का कब्जा लेने का पूर्ण अधिकार होगा।

सुबोध दिक्षित SUBODH DIXIT यरिष्ठ प्रवन्धक Sr. Manager हिन्दुस्तान उवंरक एवं रसप्यन लिभिटेड, गोरखपुर मार्ग्सा, Gurakhpur

6/29/2020 500 33. ETOTO 35 293131412002202000950014524 R STAA पहा विलेख/ कब्लियतनामा L.No. 4 300 बही स॰ः 1 रजिस्ट्रेशन स०: 4293 2020 ٠. प्रेतिफल- 465000 स्टाम्प शुल्क- 18600 बाजोरी मूल्य - 0 पंजीकरण शुल्क - 4650 प्रतिलिपिकरण शुल्क - 80 योग : 4730 4 श्री हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड जरिये वरिष्ठ प्रबन्धक द्वारा सुबोध दीक्षित अधिकृत पदाधिकारी/ प्रतिनिधि, वरिष्ठं प्रबन्धक व्यवसाय : नौकरी निवासी: हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड, गोरखपुर सुबोध दीक्षित अधिकृत श्री, हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड जरिये वरिष्ठ प्रबन्धक द्वारा पदाधिकारी/ प्रतिनिधि ने यह लेखपत्र इस कार्यालय में दिनाँक 29/06/2020 एवं 04:12:12 PM बजे निबंधन हेत् पेश किया। रजिस्ट्रीकरण अर्थकारी के हस्ताक्षर 15163 योगेन्द्र प्रताप सिंह उप निबंधक :सदर प्रथम गोरखपुर 29/06/2020 श्री दिनेश शाही निबंधक लिपिक Street b



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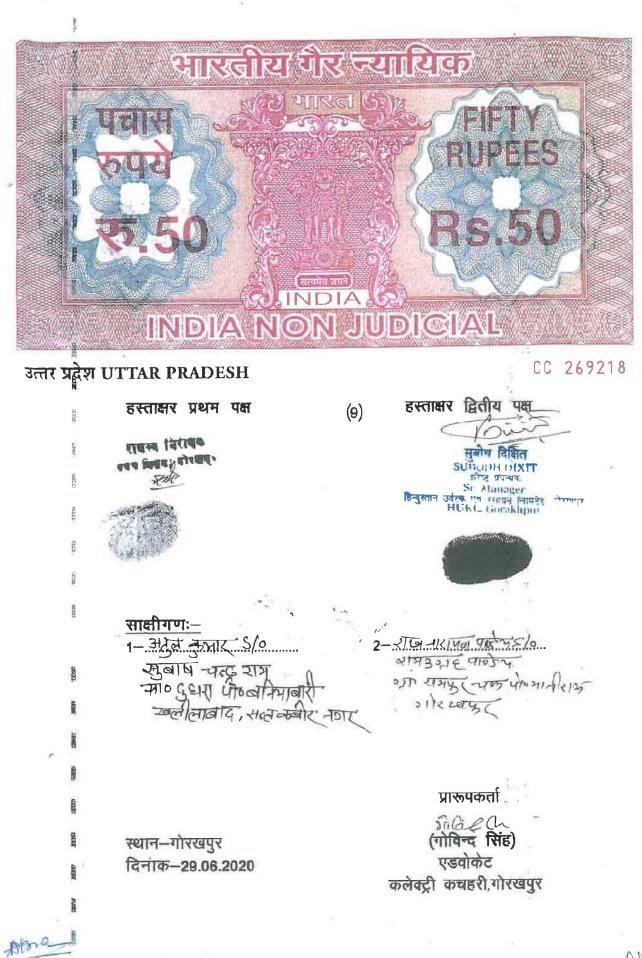
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आवेदन सं॰: 202000950014524

वर्ष: 2020 रजिस्ट्रेशन स०: 4293 बही स०: 1 निष्पादन लेखपत्र वाद सुनने व समझने मजमुन व प्राप्त धनराशि रु प्रलेखानुसार उक्त पट्<mark>टा</mark> दाताः । L.No. श्री लगर निगम गोरखपुर जरिये राजस्व निरीक्षक के द्वारा रामसूचित , राजस्व निरीक्षक निवासी: नगर निगम गोरखपुर व्यवसाय: नौकरी पट्टा गृहीता: 1 श्री हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड जरिये वरिष्ठ प्रबन्धक के द्वारा सुबोध दीक्षित , वरिष्ठ प्रबन्धक निवासी: हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड, गोरखपुर व्यवसाय: नौकरी ने निष्पादन स्वीकार किया । जिनकी पहचान पहचानकर्ताः 1 श्री अतुल कुमार , पुत्र श्री सुबाष चन्द्र राय निवासीः ग्राम-दुधरा, पोस्ट-बनियावारी, खलीलाबाद, संतकबीर जगर ः व्यवसायः नौकरी पहचानकर्ताः 2 14. . . श्री राजनारायण , पुत्र श्री रामउग्रह निवासी: रामपुर चक, मानीराम, गोरखपुर व्यवसायः अन्य रजिस्ट्रीकरण अधिकारी के हस्ताक्षर योगेन्द्र प्रताप सिंह ने की । प्रत्यक्षतः भद्र साक्षियों के निशान अंगूठे नियसान्सार उप निबंधक : सदर प्रथम लिए गए है । गोरखपुर टिप्पणी : श्री दिनेश शाही निबंधक लिपिक

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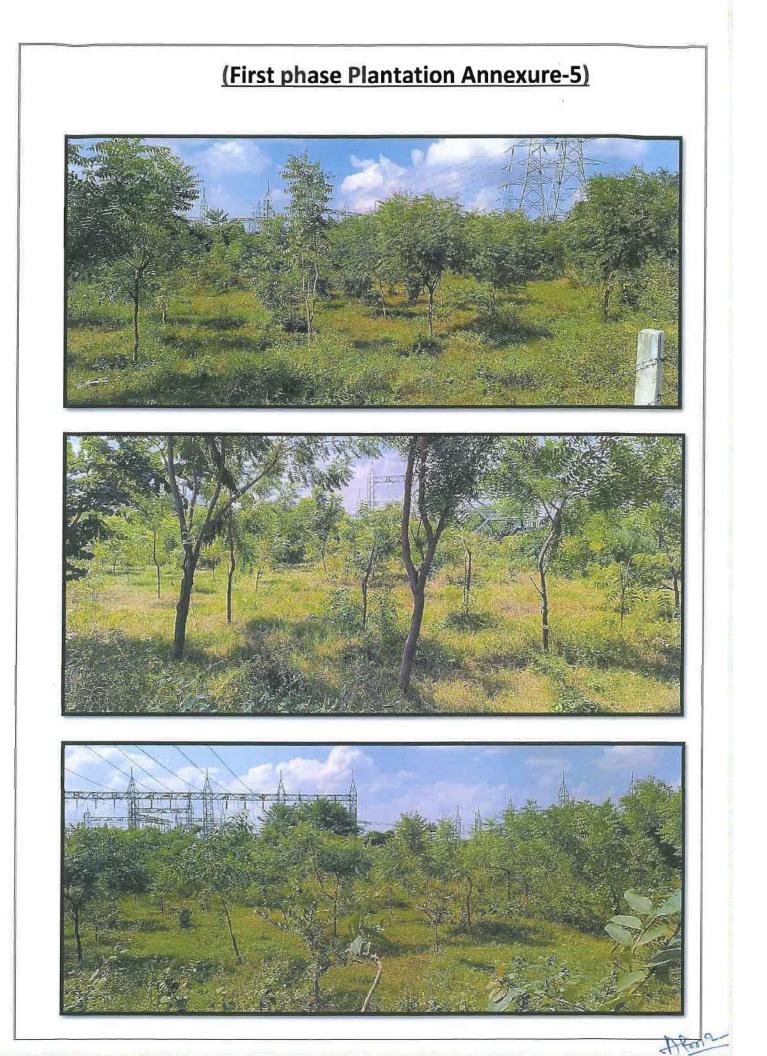


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6/29/2020 SO ETTO 23 33 40 29 31937 12:202000950014524 बही संख्या 1 जिल्द संख्या 16010 के पृष्ठ 357 से 382 तक क्रमांक ्र 4293 पर दिनॉक 29/06/2020 को रजिस्ट्रीकृत किया गया। रजिस्ट्रीक योगेन्द उप निबंधक : सदर प्रथम गोरखपुर 29/06/2020 CAN STREET, ALL CANER

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नाक्षर



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	सेवा में, विषय–	 मेसर्स गैलेन्ट इस्पात लि0 (इन्टीग्रेटेड स्टील प्लान्ट), गीडा, गोरखपुर। मेसर्स अंकुर उद्योग लि0, प्लाट नं0 ए0एल0–2, सेक्टर–23, गीडा,गोरखपुर। मेसर्स इण्डिया ग्लाईकॉल्स लि0, ई.–1, सेक्टर–13, गीडा, गोरखपुर। मेसर्स फोरेवर डिस्टीलरी प्रा0 लि0, प्लाट सं0–ए, यू0पी0सी0डा0 औद्योगिक क्षे बाजार, तइसील–रूद्रपुर, जनपद–देवरिया। मेसर्स इण्डियन पोटाश लिमिटेड, इकाई–सिसवा बाजार, जनपद–महराजगंज। मेसर्स इण्डियन पोटाश लिभिटेड, इकाई–सिसवा बाजार, जनपद–महराजगंज। मेसर्स इण्डियन पोटाश लि0 (शुगर यूनिट), खड्डा, ग्राम– खड्डा, जनपद– द २. मेसर्स बजाज हिन्दुस्थान शुगर एण्ड इण्डस्टीज लि0 (फार्मली द प्रतापपुर शुग इण्डस्टीज लि0), प्रतापपुर, देवरिया। मेसर्स यू0पी0 स्टेट सुगर कार्पोरेशन लि0 (यूनिट पिपराईच), पिपराईच, जनपद मेसर्स हिन्दुस्तान उर्वरक एण्ड रसायन लि0, मौजा जंगल बेनी माधव नं0 1, ग मेसर्स हिन्दुस्तान उर्वरक एण्ड रसायन लि0, मौजा जंगल बेनी माधव नं0 1, ग 	कुशीनगर । र एण्ड (— गोरखपुर । गोरखपुर ।
	भाँति इस व अनुपालन सु आधारित वृक्ष किये जाने हे का अक्षांश—व पेपर पर नोट	कृपया उपरोक्त विषयक बोर्ड मुख्यालय के पत्रांक सं० एच. 922 तकी / 2023, दिनांक 20.04.2023 का संदर्भ ग्रहण करने का कष्ट करें। उक्त पत्र द्वारा 1र्ष 2023 में भी औद्योगिक इकाईयों में ग्रीन बेल्ट विकसित किये जाने सम्बन्धी सहमति जिरिंचत किये जाने के दृष्टिगत इकाईयों के परिसर में / अन्य उपलब्ध स्थलों पर मियाव तारोपण अनिवार्य रूप से कराये जाने के निर्देश दिये गये है। तत्क्रम में मियावकी पद्धति देतु सूचना संलग्न प्रारूप पर वांछित है। पत्र के साथ संलग्न प्रारूप पर अपने उद्योग से र देशांतर एवं क्षेत्रफल आदि का विवरण भर कर एवं पत्र के साथ संलग्न शपथ–पत्र रू0 टराईज्ड कराकर इस कार्यालय को उपलब्ध कराने का कष्ट करें। उपरोक्तानुसार।	विगत वर्ष की ते के शर्तो का तकी पद्धति पर पर वनीकरण सम्बन्धित स्थल 100 के स्टैम्प

(पंकज़ आदव) क्षेत्रीय अधिकारी

- प्रतिलिपि– निम्नलिखित को सूचनार्थ सादर प्रेषित। 1. मुख्य पर्यावरण अधिकारी (वृत्त–3)/नोडल मियावाकी, उ०प्र० प्रदूषण नियंत्रण बोर्ड, लखनऊ। 2. मुख्य पर्यावरण अधिकारी (वृत्त–6), उ०प्र० प्रदूषण नियंत्रण बोर्ड, लखनऊ।

क्षेत्रीय अधिकारी

महादेव झारखण्डी, आवास विकास कालोनी, देवरिया रोड, कूड़ाघाट, गोरखपुर-273 008 MAHADEV JHARKHANDI, AVAS VIKAS COLONY, DEORIA ROAD, KUNRAGHAT, GORAKHPUR-273 008 E-mail : rogorakhpur@uppcb.in

अनसद पौधों की संख्या सिंधावाको ब्र्शारोपण का प्रस्तावित होत्रफल कोआर्डिनेट्स स्थान प्राप्त प्रथान (वर्ग गीटर भे) Latitude गोरखपुर 25000 E E F G गोरखपुर 25000 ि E E F F F G गोरखपुर 25000 ि E F F F F F G F F F F F F F F F F F F F F	उद्योग∕ इकाई का नाम व ग							
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र, देवरिया 25000 देवरिया 5000	मेसर्स हिन्दुस्तान उर्वरक एग मौजा जंगल बेनी माघव नं0	ग्ड रसायन लि0, 1, गोरखपुर ।	गोरखपुर	25000			-	
देवरिया	सेसर्स फोरेवर डिल्टीलरी प्रा यू०पी०सी०डा० औद्योंगिक क्षे तहसील∽रूदपुर, जनपद−दे	0 लि0, प्लाट संo–ए, त्र, उसरा बाजार, वरिया।	देवरिया	25000			1. C. A	
huid afterne whome Pufty a serie former	रेसर्स बजाज हिन्दुरथान शु ले० (फार्मली द प्रतापपुर शु ले०), प्रतापपुर, देवरिया ।	गर एण्ड इण्डस्ट्रीज गुगर एण्ड इण्डस्ट्रीज	देवरिया	2000	-			
नक्त इण्डियन प्रदिशि लिगिटङ, इकाइनाक्तव। बाजार, जनपदनम्हराजगंज।	मेसर्स इण्डियन पोटाश लिमिटेड, इकाई–सिसवा बाजार, जनपद–महराजगज।	मेटेड, इकाई–सिसवा ।	ਸहराजगंज	5000				
मेसर्स इण्डियन पोटाश लि0 (शुगर यूनिट), कुश्रीनगर 5000 खड्डा, ग्राम– खड्डा, जनपद– कुशीनगर । कुशीनगर 5000	मेसर्स इण्डियन पोटाश लि० खड्डा, ग्राम– खड्डा, जन) (शुगर यूनिट), पद— कुशीनगर ।	कुशीनगर	5000				

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(Green belt Development-Miyawaki Method Annexure-7)







Afor

Miyawaki method 9000 Saplings (Annexure-8)







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(Safety Training Annexure-9)







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HINDUSTAN URVARAK & RASAYAN LIMITED (A Joint Venture company of NTPC, CIL, IOCL, FCIL & HFCL)

Gorakhpur, Uttar Pradesh

Training Attendance Sheet

	HURL	Tra	ining Attendance Shee		
Venu	e : Fire Building Con	ference Hall		Date : 24-08-2024 (Half Da	y)
-	ing Topic Name :	Fi	re Protection System/ Disa		
Train	er's Name :		Sh. Sandeep Pandey, Sr. M		Floreshing
Sl.No	Employee ID	Employee Name	Department	Delgnation	Signature Avelleth Revibher
1	912067	AVDHESH RAJBHAR	gA&I-Med.	JQA-T	Anand simple
3	912045	ANAND SINGH	JEA(1) Elect	JEA - 1	Anama Surge
3	812156	Duik Stath	Electrical	Engineer	1 the
4	811233	Anjan Ruman	Dispostelle Plan	A.M	Bym.
5	412197	Susheel Kumar Singh	EBAC	LAL	靈
6	912133	Aman kumar	EFOR	JLA -II	Anney_
7	912038	Wrindha Banal	Pinamit	Decount Assident 6	y de
4	\$12054	Alaswati Homika	CAM	Officer	Alumenti
9	811266	Akshay Kuman Cigangus	a finance	managen	Gjai ?-
10	812066	Frushent clausen say	CRM	Officer	Calo
11	812061	Praven Kuman Strivasty	UPH	AM	Pravien
12	NLOOL 716	Ashirbad Baneriu	Instrumentation	Technical Resource Perion	April .
13	812168	Manoj Kuman Huing	HR	officen	NHKAdLikary.
14	811227	Kani Mahan Brandoni	Instrumentation	. Gryinen	Kan
15	912107	Sanderp Kumar Singl	Urea Pro us	EAN	durit
16	812093	Alok Nurma	Инса	Engineer	Aller .
17	811259	Abhishek Gautam	Dispatch & Plan	Officen	P, autan
2	NC09532.	VIJAY PRATOP SING	iT	IT Excentive	- tent-
19	NC000947	Bradelp Singh Parman	I.T	IT Executions	Q
20	812134	Growing Rachard Res	47	Engineer	Link
21	812152	Ranvijay Pal	Ammonia	Engineer	Contract of the second
22	SILJOL	Senderman Dury	Elever	(maran	Tubay
23		Navdeep Gupta	OHC	Ambulance Ambulance	filte
	812036	Method character	Elic-	So. Ego	PDi
25	912139	Sarjey Singh	Ammonia Process	JEA-I	Toy,
26	812082	Manderp	Acc	AM	Net
27	912039	Sharad Maheshows	Store	JSA-1	ba.

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HINDUSTAN URVARAK & RASAYAN LIMITED GORAKHPUR (U.P.) Safety Induction Training Attendance Sheet

Venue:- F&S Training Hall

Date: 19 9 24

Topic Discussed: Introduction about plant, associated hazards & preventive measures, Proper use of PPEs, Evacuation Plan, Permit & isolation system, Safety precaution for Height Work, Hot Work, Gas leakage, Road Safety. Near Miss & incident reporting procedure and other Safety measures

51. No.	Name	Designation	Department/ Agency	Signature
0	Vikas Kumaz	helper	Vidya Dingh	Tach121 challs
2	Ram Kishlin Pasher	helper	11	2/14/20
8	Birle Kamar	helper	1,	they ENDIN
-	Vinad Kumaneingh	helper	1,	A-115TAE
	BraveenKumar	helper.	11	भवाचा कुमार
_	Handwan Roswan	neller	1/	-haridwordfare
	Govind	helper	11	-जीविन्द्र
	Azvand Kumas	helper	1,	312 Azy
_	Manoj Kancochardh	my helper	11	Man Jung rolant
_	Thehencheddary	helper	1.	Tushon charalhay
-	R·			0
	Rajos	helper	11	2162
_	Abhimanya Yadar	helper	1,	311410725
_	Chatha	helper	1,	653
	Jogendra	shelfer	1,	ATTAN
	fanderp Berg	Testing Engy	Epack.	Beef
	Nitish Kumaen	technician	Epack	Netesh tan,



HINDUSTAN URVARAK & RASAYAN LIMITED GORAKHPUR (U.P.) Safety Induction Training Attendance Sheet

Date: 13/09/2024

Venue:- F&S Training Hall

Topic Discussed: Introduction about plant, associated hazards & preventive measures, Proper use of PPEs; Evacuation Plan, Permit & isolation system, Safety precaution for Height Work, Hot Work, Gas leakage, Road Safety. Near Miss & incident reporting procedure and other Safety measures

51. No.	Name	Designation	Department/ Agency	Signature
	Patho Ray	Loader	B.L Arong	
	Choty Kumour	11	21 -	
	Vikash Kupanot	21	1)	Ta an (7) & 247
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	Ratendra Prasa	helper	Vidyasian	2137 4 214
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	Rapulchausasiya	helper	1,	KEASIN ALENSIA
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	Punam	Hickor	mis	020121

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HINDUSTAN URVARAK & RASAYAN LIMITED GORAKHPUR (U.P.) Safety Induction Training Attendance Sheet

Venue:- F&S Training Hall

Date: 19 9 124

Topic Discussed: Introduction about plant, associated hazards & preventive measures, Proper use of PPEs, Evacuation Plan, Permit & isolation system, Safety precaution for Height Work, Hot Work, Gas leakage, Road Safety. Near Miss & incident reporting procedure and other Safety measures

5 I. No.	Name	Designation	Department/ Agency	Signature
	Mo. Daniech	Tech	ProInst Techse	Manish
	Divyanshu yadav	Help	17	Dyadar Stranger
	Amus nath Bond	Help	11	अभरनाके आहे
_	Manish	Help	<i>ν</i>	Manish
	Givijegh Kumaz	Help	201	कारिजेज्ञा कुमा(
	Manos Schani	Help		MANOJ
	chandan	Help	<i>''</i>	471
	Sunny upadhyay	· Tech	11	Slitzery
	Sundere P Sharma	Fitter	17	Sandey
	vikase Jaiswal	Tech	*1	vikor Jeispol
	yashowant	Help	-21	Phit :
	R Ayadav Ji	Tech	1.4	Bityadar
	Neeray	Help	4.6	Heesay
	Anandra Pratop Shingh	Help	11	Apsins
	Brijesh Kumur	Help	11	Brisen
	Pankaj Kushwaha	Tech	"	Pankoj
	Pawan panday	P	11	Paran-Pandy
me &	Signature of Trainer:			

Annexure 11: Environmental Statement For the period April 2023 to March ,2024

(Submitted as per Rule-14 of the Environment (Protection) Amendment Rules, 1993 of the Environment (Protection) Act, 1986 (29 of 1986) published vide Notification dated 22.04.1993-G.S.R. 386(E) in the Gazette of India (Extraordinary) Part-II Section-3 Subsection (i). No.155 dated 28.04.1993 by the Ministry of Environment and Forests, Government of India: read with the Notification dated 13.02.1993 G.S.R. 329 (E) of the Gazette of India (Extraordinary) Part-II Section-3 Subsection (i) No. 120 dated 13-03-1993)

	"FORM - V"
	(See Rule 14) PART-A
	GENERAL INFORMATION Hindustan Urvarak & Rasayan Limited
1. Company Name:	Hindustan Urvarak & Rasayan Limited
2. Occupier's Name:	Core-4, 9th Floor, SCOPE Minar,
3. Registered Office of the Company:	Laxmi Nagar District Centre, New Delhi - 110092,
	Tel.: 011-22502267
4. Factory Address:	Hindustan Urvarak & Rasayan Ltd. (HURL)
4. Pactory Address.	Admin Building, Fertilizer Township Gorakhpur
	PO-Fertilizer Factory, Dist Gorakhpur-273007
	Tel – 0551-2980206
	Ammonia- 2200 MTPD
5. Production capacity:	Urea-3850 MTPD
6. Establishment Year:	Hindustan Urvarak & Rasayan Limited (HURL) was
0. Establishment roun	Incorporated on 15th June, 2016 as joint venture
	Company by CIL, NTPC, IOCL as the lead promoters with HFCL&CIL
Date of Last Environmental:	May-2023.

Statement submitted <u>PART - B</u> Water and Raw Materials Consumption

Water consumption m³/day (Total Water Requirement)

Category	FY, 2023-2024(m ³ /day)	FY, 2022-2023 (m3/day)
Category	3014	2326
Process		8928
Cooling	14328	
Domestic	500	343

Water Consumption per MT of product Output

lei consumption per wir c	n product output	
Name of Product	FY, 2023-2024 (m3/MT)	FY, 2022-2023 (m3/MT)
Name of Floudor		4.60
Urea	4.90	4.00
0100		

2. Raw Material Consumption

* Nature of	Raw	Material Consumption per MT	of product
consumption	Name of product	FY, 2023-2024	FY, 2022-2023
Natural Gas SM ³ /MT of Urea	Urea	622.3	695.8

PART - C Pollution discharged to environment/unit of output.

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(Parameter as specified in the consent issued)

Pollutants	Quantity of pollutants discharged (mass/day)	Concentration of pollutants in discharges (mass/volume)	Percentage of variation from prescribed standards with reasons
(a) Water	NIL (Plant operated on ZLD Principle)	NA	NA
(b) Air	Details see in Annexure-I	Details see in Annexure-I	Within prescribed standards (24/8/1 hourly Avg.)

<u>PART - D</u> HAZARDOUS WASTES

(As specified under Hazardous Wastes/Management and Handling Rules 1989)

Hazardous Wastes	Total Qu	antity (kg)
	FY, 2023-2024	FY, 2022-2023
(a) From process	28960 kg	NIL
(b) From pollution control facilities	NIL	NIL

PART - E SOLID WASTE

SOLID WASTE	Total Quantity (Kg)	
	FY, 2023-2024	FY, 2022-2023
a) From process	28960 kg	Plant was in construction /Commissioning
b) From pollution control facilities	NIL	Plant was in construction /Commissioning
c) Quantity recycled or reutilized within the Unit.	NIL	Plant was in construction /Commissioning
d) Solid	30370kg	Plant was in construction /Commissioning
e) Disposed	30370kg	Plant was in construction /Commissioning

PART - F

 Please specify the characterizations (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes. Generation of Hazardous Waste

Category	FY, 2023-2024 Qty	FY, 2022-2023 Qty
Used/spent Oil	NIL	NIL
Spent Catalyst	NIL	NIL
Process Sludge	NIL	NIL
Empty Barrels/Containers/Liners Contaminated with Hazardous Chemicals/Wastes	NIL	NIL
Contaminated Cotton Rags or other Cleaning Materials	1410 kg	NIL
Chemical Sludge from Waste Water Treatment	NIL	NIL
Sludge from Treatment of Waste Water Arising out of Cleaning/Disposal of Barrels/Containers	28960 kg	NIL
Spent Ion Exchange Resin Containing Toxic Metals	NIL	NIL

PART - G

Impact of the pollution abatement measures taken on conservation of natural resources and on the cost

Atona

of production.

Smooth operation of Pollution abatement measures has resulted in following impact in conservation of Natural resources and the cost of production.

- Surface water and ambient air quality within the plant premises and also outside premise as per EC norms.
- Complete recycle of Ammonia and Urea Plant Process condensates after treatment in the plant itself resulting in recovery of Ammonia, CO2 and Urea and also serves as water conservation measure.
- Complete recycle of Turbine and other steam condensates to conserve water and chemicals. .
- Due to Natural Draft Prilling Tower, emission of Urea dust is very low, which conserves the natural resource and increase the production.
- Due to use of clean fuel and state of art technology, emissions are minimized. .
- Proper schedule of preventive maintenance and centrifuging of oil on all critical machines is there to minimize used oil generation.

Reduction in Raw water consumption has been achieved by:

- Using surface drain water for Green Belt Development in different plant area like: Bagging, ETP & Cooling . Towers by installing portable pumps.
- Push type cock valves for washbasins and sensor based flushing system in toilets.
- Recycling backwash water from sand filters to raw water reservoir in WTP plant.
- Reduction of power consumption by LED electrical lights in plants by installing timers. •
- By proper collection of spilled urea & recycled back in process from different locations in bagging plant. .
- Running of cooling towers on High cycle of concentration and reducing of water losses through blowdown. ۰
- Installation of 100 KW Solar roof top system on CPP Substation completed. .

PART - H

Additional measures/investment proposed for environmental protection including abatement of pollution, prevention of pollution.

- Plant will be based on zero discharge concept i.e. all effluent water will be treated and reused.
- Continuous monitoring of particulate matter, NO_x & So_x from all stack, particulate matter and NH₃ from Prilling Tower will be done to control emission as per norms.
- Installation of gas detectors at different locations will be installed to check fugitive emissions.

PART - I

Any other particulars in respect of environment protection and abatement of pollution.

The possible areas of resource conservation and the source of Pollutants are identified, assessed and subsequently proper arrangements for their control are incorporated. Some actions taken in direction to improve the quality of Environment at HURL are:

- HURL has a systematic procedure for safe collection and storage of spent lubricating oil. Centrifuges are provided to all machines to reduce the used oil generation. Oil drums are being stored in main concreted surface.
- HURL is adopting a systematic procedure for Collection & Segregation of Solid waste. Separate bins have been provided for metallic / non-metallic waste, Consumable /non -consumable waste thus resulting into a better management of the same.
- Continuous development of Flora & Fauna by tree plantation and Green Belt Development, Gardens and Landscaping.

Dr Adarsh Kumar डॉ. आदर्श कुमार Manager (E & QC) डा. जार मिंग्रियेण्डरिवन Urvarak & Rasayan Ltd. (HURL) Dr. Adagin Building, Fertilizer Township Gorakhpur Man Portertilizer Factory, Dist. - Gorakhpur-273007 हिंदुस्तान उर्वरक एवं रसायन लि HURL, Gorakhour

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