



**HINDUSTAN URVARAK & RASAYAN LIMITED**  
(A JV of NTPC, CIL, IOCL, FCIL & HFCL)  
**Barauni Urvarak Nagar, Begusarai-851115**

23.05.2022

TO,

Regional officer,  
Bihar State Pollution Control Board  
Barauni Industrial area  
Begusarai.


**Ref: MoEF&CC, Environmental Clearance Letter No. J-11011/371/2016-IAII (I) dated 29.08.2017.**

**Sub: Environmental Statement for the financial year ending 31<sup>st</sup> March 2022.**

Sir, we are submitting herewith the environmental statement for the financial year ending 31<sup>st</sup> March 2022 in respect of upcoming Ammonia & Urea production plant. This is for your kind information.

Thanking you.

For & on behalf of  
HURL, Barauni.

  
Karanam Manoranjan Babu  
V.P.(TS & Production)

**Karanam Manoranjan Babu**  
Vice President (Technical Services)  
Hindustan Urvarak & Rasayan Ltd.  
Urvarak Nagar, Barauni, Begusarai  
(Bihar) 851115

Encl: Environmental Statement for the financial year ending 31<sup>st</sup> March 2022.

**ENVIRONMENTAL STATEMENT FOR THE PERIOD 01.04.2021 TO**  
**31.03.2022**

(Submitted as per Rule-14 of the Environment (Protection) Amendment Rules, 1993 of the Environment (Protection) Act, 1986 (29 of 1986) published vide Notification dated 22.04.1993-G.S.R. 386(E) in the Gazette of India (Extraordinary) Part-II Section-3 Subsection (i). No.155 dated 28.04.1993 by the Ministry of Environment and Forests, Government of India: read with the Notification dated 13.02.1993 G.S.R. 329 (E) of the Gazette of India (Extraordinary) Part-II Section-3 Subsection (i) No. 120 dated 13-03-1993)

"FORM - V"  
(See Rule 14)

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**PART-A**

**GENERAL INFORMATION**

1. Company Name : Hindustan Urvarak & Rasayan Limited
2. Occupier's Name: Hindustan Urvarak & Rasayan Limited
3. Registered Office of the Company: Coal Bhawan, Coal India Limited, 7th Floor,  
With address Plot No. AF-III,  
Action Area-1A, Newtown, Kolkata 700 156,  
West Bengal, India  
Tel.: 033-2324 6526
4. Factory Address: Hindustan Urvarak & Rasayan Limited  
Barauni Urvarak Nagar, Begusarai-851115
5. Production capacity: Ammonia- 2200 MTPD  
Urea-3850 MTPD
6. Establishment Year: Hindustan Urvarak & Rasayan Limited (HURL) was  
incorporated on 15th June, 2016 as joint venture company  
by CIL, NTPC, IOCL as the lead promoters with HFCL &  
FCIL as two other partners.
7. Date of Last Environmental: 4<sup>th</sup> environmental statement.  
Statement submitted

PART - B

Water and Raw Materials Consumption

(1) Water consumption m<sup>3</sup>/d.

Process : NA  
Cooling : NA  
Construction : 250 to 450 m<sup>3</sup>/d

(Plant is in construction stage and its schedule commissioning date is expected in August-2022)

(2) Raw Material Consumption - NA

* Nature of consumption	Process Raw Material Consumption per unit of product output		
	Quality of product	During the previous financial year	During the current financial year
	-	-	-
	-	-	-
	-	-	-

(Plant is in construction stage and its schedule commissioning date is expected in August-2022)

\* Industry may use codes if disclosing details of raw materials would violate contractual obligations, otherwise all industries have to name the raw materials used.

PART - C

Pollution discharged to environment/unit of output.

(Parameter as specified in the consent issued)

Pollutants	Quantity of pollutants discharged (mass/day)	Concentration of pollutants in discharges (mass/volume)	Percentage of variation from prescribed standards with reasons
(a) Water	Nil	NA	NA
(b) Air	NA	NA. However, Ambient Air Quality Monitoring data near construction site is attached as Annexure-1	Within prescribed standards (24/8/1 hourly Avg.)

**STACK EMISSION TEST:**

As the Plant is in under construction phase there is no source point of emission. However, emissions data from DG sets deployed at site is attached as Annexure-2.

PART - D

HAZARDOUS WASTES

(As specified under Hazardous Wastes/Management and Handling Rules 1989)

Hazardous Wastes	Total Quantity (kg)	
	During the previous financial year	During the current financial year
(a) From process	NA	NA
(b) From pollution control facilities	Nil	Nil

(As the plant is in construction phase, there is no generation of hazardous waste as of now.)

PART - E

SOLID WASTE

	Total Quantity	
	During the previous financial year	During the current financial year
a) From process	-	-
b) From pollution control facilities	-	-
c) Quantity recycled or reutilized within the Unit.	-	-
d) Sold	-	-
e) Disposed	-	-

(As the plant is in construction phase, there is no generation of solid waste as of now.)

PART - F

Please specify the characterizations (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

HURL Barauni fertilizer plant is in construction stage and its schedule commissioning is expected in August-2022. Therefore, there is no generation of hazardous waste as of now. However, HURL has adopted waste management plan conforming to different national and local regulations. Waste categorization will be in line such as hazardous waste, E-wastes, Used Batteries, non-hazardous Solid waste, Solid wastes (biodegradable) etc. and disposal will be done as per regulation during plant operation phase.

PART - G

Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production.

HURL Barauni fertilizer plant is in construction stage and its schedule commissioning is expected in

August-2022. However, HURL is monitoring parameters such as groundwater, surface water and ambient air quality within the plant premises and also outside premise as per EC norms.

#### PART - H

Additional measures/investment proposed for environmental protection including abatement of pollution, prevention of pollution.

HURL Barauni fertilizer plant is in construction stage and its schedule commissioning is expected in August- 2022.

Some of the measures taken in this project are mentioned below:

- Plant will be based on zero discharge concept i.e. all effluent water will be treated and reused.
- Continuous monitoring of particulate matter, NO<sub>x</sub> & SO<sub>x</sub> from all stack; particulate matter and NH<sub>3</sub> from prilling tower will be done to control emission as per norms.
- Installation of gas detectors at different locations will be installed to check fugitive emissions.

#### PART - I

Any other particulars in respect of environment protection and abatement of pollution.

HURL Barauni fertilizer plant is in construction stage and its schedule commissioning is expected in August- 2022.

Plant is based on natural gas as a raw material with state-of-the-art technology to minimize impact on surrounding environment. As per environment management plan (EMP) all pollution control measures are adopted as integral part of the plant in design stage itself.



Name & signature of the Occupier

Seal

**ASHOK BANSAL**  
Sr. VP (Project Head)  
Hindustan Urvarak & Rasayan Ltd.  
Urvarak Nagar, Barauni, Begusarai  
(Bihar) 851115

Environment statement for the financial year 2021-2022 for proposed Ammonia - Urea  
(2200MTPD & 3850MTPD) Plants of HURL at Barauni, Bihar

ANNEXURE-I

Period of Monitoring: Financial Year: 2021-2022

Location: Admn. Building-HURL (Near Construction Site)

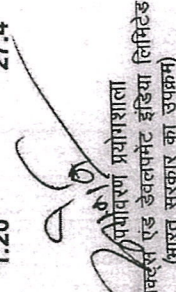
PERIOD	No. of Observations	Parameters (Average Concentration)							
		PM <sub>10</sub> ( $\mu\text{g}/\text{m}^3$ )	PM <sub>2.5</sub> ( $\mu\text{g}/\text{m}^3$ )	SO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	NO <sub>x</sub> ( $\mu\text{g}/\text{m}^3$ )	CO ( $\text{mg}/\text{m}^3$ )	Ozone ( $\mu\text{g}/\text{m}^3$ )		
NAAQ Standards	→	60/100	40/60	50/80	40/80	02/04	100/180		
April 2021	08	94.7	58.5	14.1	25.8	0.76	16.3		
May 2021	08	84.0	47.1	13.5	22.6	0.49	15.3		
June 2021	08	75.8	42.5	12.2	20.4	0.46	14.1		
July 2021	09	46.8	23.8	10.6	13.1	0.30	13.8		
Aug. 2021	08	32.0	13.3	9.1	11.6	0.20	11.1		
Sept. 2021	08	63.0	27.0	10.7	22.8	0.39	13.6		
Oct. 2021	09	74.5	33.0	13.5	23.5	0.52	16.8		
Nov. 2021	09	115.0	52.3	15.5	29.8	0.97	21.7		
Dec. 2021	08	123.5	55.8	15.1	29.9	1.26	29.0		
Jan. 2022	08	113.0	52.3	15.1	26.2	0.88	21.9		
Feb. 2022	07	101.6	52.4	13.4	24.2	0.69	18.3		
March 2022	08	88.7	50.0	14.2	23.8	0.60	17.1		
Min. Conc.		32.0	13.3	9.1	11.6	0.20	11.1		
Max. Conc.		123.5	58.5	15.5	29.9	1.26	29.0		
Average	98	84.4	42.3	13.1	22.8	0.63	17.4		
98 <sup>th</sup> percentile		121.6	57.9	15.4	29.9	1.20	27.4		

NOTE: BDL = Below Detection Limit

Ni, As, Pb ( $\text{ng}/\text{m}^3$ ) = BDL

Cd/H<sub>6</sub> & Benzo(a)pyrene = <0.01  $\mu\text{g}/\text{m}^3$

NH<sub>3</sub> ( $\mu\text{g}/\text{m}^3$ ) = BDL

  
प्रमोद कुमार प्रसाद  
(भारत सरकार का उपक्रम)

मिनी रत्ना-1 कंपनी  
पी.डी.आई.एल. भवन, ए-14, सेक्टर-1  
नोएडा-201301 (उ.प्र.), एल



# GLOBAL TESTING AND RESEARCH LABORATORY

House No.- 322/2, Ward No.-15, Near RPS More, Next to Capital Suzuki, Distt.-Patna (Bihar) - 801503  
Office No.: 7667299840, Ph.: 9798697785 / 9334254100  
E-mail : gtrapatna@gtrl.org.in, Visit us : www.gtrl.org.in

## TESTING CERTIFICATE

**Issued to:** Kamlesh Kumar Singh Engineers Private Limited  
**Date of Report:** 25/11/2021  
**Report No.:** 221121/Civ/07980/iii  
**Date of Field Testing:** 23/11/2021  
**Period of Testing:** 23/11/2021 To 24/11/2021  
**Job S. No.:** GTRL/221121/07915  
**Job Code No.:** Civ/221121/07924/iii

**Name of Customer:** M/s Kamlesh Kumar Singh Engineers Private Limited  
**Customer Ref No. to GTRL :** Nil  
**Customer-Client Agreement No. :** Nil  
**Sample Description:** Stack Emission of DG Set; Make – Sudhir, Id. No. – KKS/DG/01  
**Environmental Condition During Sampling:** Temperature – 32°C, RH – 35%, Weather – Clear  
**Sampling Time:** 03:30 a.m.  
**Name of Work:** Environmental Monitoring Work

S. No.	Particular	Result
1.	Type of Fuel Used	High Speed Diesel (HSD)
2.	Sampling Duration, min.	32
3.	Stack Height	08 mtrs.
4.	Stack Temperature, °C	120°C
5.	Capacity of DG	250 KVA
6.	Height of Stack from Ground Level	08 meter
7.	Diameter of Stack	06 Inch
8.	Average Flow Rate	20.5 LPM
9.	Stack Gas Velocity, m/s as Per IS :11255 (Part – 3)	10.5 m/sec

### Concentration of Pollutants in Fuel Gas

S. No.	Tests	Test Method	Requirement The Environmental (Protection) Rules, 1996 General Emission Standard – Part –D	Result
1	PM, mg/Nm <sup>3</sup>	IS 11255 (Part 1):1985 (RA 2019)	150.00	60.58
2	Sulphur Dioxide (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	IS 11255 (Part 2):1985 (RA 2014)	Not Specified	52.8
3	Oxides of Nitrogen (Nox), mg/Nm <sup>3</sup>	IS 11255 (Part 7):1985 (RA 2012)	Not Specified	60.7

\*\*\*End of Report\*\*\*

**AUTHORIZED SIGNATORY**  
*Anuj Kumar*  
**ANUJ KUMAR (TM)**

\*SEE OVERLEAF FOR STATUTORY NOTE

AN ISO 9001 : 2015 & 45001 : 2018 (OHSAS) CERTIFIED LABORATORY



An ISO 45001:2018 Certified Company

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## TESTING CERTIFICATE

<b>Issued to:</b>	<b>Date of Report:</b>	25/11/2021
<b>Kamlesh Kumar Singh Engineers Private Limited</b>	<b>Report No.:</b>	221121/Civ/07980/iv
	<b>Date of Field Testing:</b>	23/11/2021
	<b>Period of Testing:</b>	23/11/2021 To 24/11/2021
	<b>Job S. No.:</b>	GTRL/221121/07915
	<b>Job Code No.:</b>	Civ/221121/07924/iv

**Name of Customer:** M/s Kamlesh Kumar Singh Engineers Private Limited  
**Customer Ref No. to GTRL :** Nil  
**Customer-Client Agreement No. :** Nil  
**Sample Description:** Noise limit for DG Set  
**Environmental Condition During Sampling:** Temperature - 32<sup>o</sup>c , RH - 35% , Weather - Clear  
**Sampling Time:** 03:30 a.m.  
**Name of Work:** Environmental Monitoring Work

S. No.	Tests	Test Method	Requirement	Result	Conformity
1	Noise limit for Generator Set (dB)	IS 9989:1981: (RA 2014)	Environment (Protection) second Amendment Rules vide GSR 371(E), dated 17th May 2002 at serial no.94 and its amendments vide GSR No 520(E) dated 1st July 2003; GSR 448(E), dated 12th July 2004; GSR 315(E) dated 16th May 2005; GSR 464(E) dated 7th August 2006; GSR 566(E) dated 29th August 2007 and GSR 752(E) dated 24th October 2008; G.S.R. 215 (E), dated 15th March, 2011 under the Environment (Protection) Act, 1986	70.5	Yes
			75 dB(A) at 1 meter from the enclosure surface, Max.		

\*\*\*End of Report\*\*\*

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## TESTING CERTIFICATE

**Issued to:** B P Enterprises  
**Date of Report:** 25/11/2021  
**Report No.:** 2211121/Civ/07980/vi  
**Date of Field Testing:** 22/11/2021  
**Period of Testing:** 23/11/2021 To 24/11/2021  
**Job S. No.:** GTRL/221121/07915  
**Job Code No.:** Civ/221121/07924/vi

**Name of Customer:** M/s B P Enterprises  
**Customer Ref No. to GTRL :** Nil  
**Customer-Client Agreement No. :** Nil  
**Sample Description:** Noise limit for DG Set  
**Environmental Condition During Sampling:** Temperature - 30<sup>o</sup>c, RH - 48% , Weather - Clear  
**Sampling Time:** 12:30 a.m.  
**Name of Work:** Environmental Monitoring Work

### Requirement

Environment (Protection) second Amendment Rules vide GSR 371(E), dated 17th May 2002 at serial no.94 and its amendments vide GSR No 520(E) dated 1st July 2003; GSR 448(E), dated 12th July 2004; GSR 315(E) dated 16th May 2005; GSR 464(E) dated 7th August 2006; GSR 566(E) dated 29th August 2007 and GSR 752(E) dated 24th October 2008; G.S.R. 215 (E), dated 15th March, 2011 under the Environment (Protection) Act, 1986

S. No.	Tests	Test Method	Requirement	Result	Conformity
1	Noise limit for Generator Set (dB)	IS 9989:1981: (RA 2014)	75 dB(A) at 1 meter from the enclosure surface, Max.	65.3	Yes

\*\*\*End of Report\*\*\*

**AUTHORIZED SIGNATORY**  
  
**ANUS KUMAR TYAGI**

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## TESTING CERTIFICATE

Issued to: B P Enterprises

Date of Report: 25/11/2021  
Report No: 221121/Civ/07980/v  
Date of Field Testing: 23/11/2021  
Period of Testing: 23/11/2021 To 24/1/2021  
Job S. No.: GTRL/221121/07915  
Job Code No.: Civ/221121/07924/v

Name of Customer: M/s B P Enterprises  
Customer Ref No. to GTRL : Nil  
Customer-Client Agreement No. : Nil  
Sample Description: Stack Emission of DG Set; Make – Genset India, Id. No. – BPE/DG/01  
Environmental Condition During Sampling: Temperature - 30<sup>o</sup>c, RH – 48%, Weather – Clear  
Sampling Time: 12:30 a.m.  
Name of Work: Environmental Monitoring Work

S. No.	Particular	Result
1.	Type of Fuel Used	High Speed Diesel (HSD)
3.	Sampling Duration, min.	30
4.	Stack Temperature, <sup>o</sup> C	118 <sup>o</sup> c
5.	Capacity of DG	62.5 KVA
6.	Height of Stack from Ground Level	05 meter
7.	Diameter of Stack	04 Inch
8.	Average Flow Rate	25.5 LPM
9.	Stack Gas Velocity, m/s as Per IS :11255 (Part – 3)	6.8 m/sec

### Concentration of Pollutants in Fuel Gas

S. No.	Tests	Test Method	Requirement The Environmental (Protection) Rules, 1996 General Emission Standard – Part -D	Result
1	PM, mg/Nm <sup>3</sup>	IS 11255 (Part 1):1985 (RA 2019)	150.00	70.82
2	Sulphur Dioxide (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	IS 11255 (Part 2):1985 (RA 2014)	Not Specified	62.2
3	Oxides of Nitrogen(Nox), mg/Nm <sup>3</sup>	IS 11255 (Part 7):1985 (RA 2012)	Not Specified	65.4

\*\*\*End of Report\*\*\*



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## TESTING CERTIFICATE

**Issued to:** Technip India Limited  
**HURL Project, Barauni**  
**Bihar India - 851135**

**Date of Report:** 25/11/2021  
**Report No:** 221121/Civ/07980/i  
**Date of Field Testing:** 23/11/2021  
**Period of Testing:** 23/11/2021 To 24/11/2021  
**Job S. No.:** GTRL/221121/07915  
**Job Code No.:** Civ/221121/06924/i

**Name of Customer:** M/s Technip India Ltd.  
**Customer Ref No. to GTRL :** Nil  
**Customer-Client Agreement No. :** Nil  
**Sample Description:** Stack Emission of DG Set; Make – RAPower, Id. No. – TFMC/DG/01  
**Environmental Condition During Sampling:** Temperature - 32°C, RH – 34%, Weather – Clear  
**Sampling Time:** 01:30 a.m.  
**Name of Work:** Environmental Monitoring Work

S. No.	Particular	Result
1.	Type of Fuel Used	High Speed Diesel (HSD)
2.	Sampling Duration, min.	40 KVA
3..	Stack Temperature, °C	108°C
4..	Capacity of DG	62.5 KVA
5.	Height of Stack from Ground Level	06 meter
6.	Diameter of Stack	05 Inch
7.	Average Flow Rate	23.2 LPM
8.	Stack Gas Velocity, m/s as Per IS :11255 (Part – 3)	7.2 m/sec

### Concentration of Pollutants in Fuel Gas

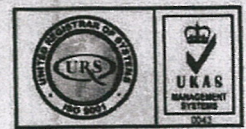
S. No.	Tests	Test Method	Requirement The Environmental (Protection) Rules, 1996 General Emission Standard – Part -D	Result
1	PM, mg/Nm <sup>3</sup>	IS 11255 (Part 1):1985 (RA 2019)	150.00	62.40
2	Sulphur Dioxide (SO <sub>2</sub> ), mg/Nm <sup>3</sup>	IS 11255 (Part 2):1985 (RA 2014)	Not Specified	53.2
3	Oxides of	IS 11255 (Part 7):1985	Not Specified	61.7

\*\*\*End of Report\*\*\*

**AUTHORIZED SIGNATORY**  
  
**ANUJ KUMAR (TM)**

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<b>Technip India Limited</b>	<b>Report No:</b>	221121/Civ/07980/ii
<b>HURL Project, Barauni</b>	<b>Date of Field Testing:</b>	23/11/2021
<b>Bihar India - 851135</b>	<b>Period of Testing:</b>	23/11/2021 To 24/11/2021
	<b>Job S. No.:</b>	GTRL/221121/07915
	<b>Job Code No.:</b>	Civ/250920/07924/ii

<b>Name of Customer:</b>	M/s Technip India Ltd.
<b>Customer Ref No. to GTRL :</b>	Nil
<b>Customer-Client Agreement No. :</b>	Nil
<b>Sample Description:</b>	Noise limit for DG Set
<b>Environmental Condition During Sampling:</b>	Temperature - 32 <sup>o</sup> c , RH - 34% , Weather - Clear
<b>Sampling Time:</b>	01:30 a.m.
<b>Name of Work:</b>	Environmental Monitoring Work

### Requirement

Environment (Protection) second Amendment Rules vide GSR 371(E), dated 17th May 2002 at serial no.94 and its amendments vide GSR No 520(E) dated 1st July 2003; GSR 448(E), dated 12th July 2004; GSR 315(E) dated 16th May 2005; GSR 464(E) dated 7th August 2006; GSR 566(E) dated 29th August 2007 and GSR 752(E) dated 24th October 2008; G.S.R. 215 (E), dated 15th March, 2011 under the Environment (Protection) Act, 1986

S. No.	Tests	Test Method	Requirement	Result	Conformity
1	Noise limit for Generator Set (dB)	IS 9989:1981: (RA 2014)	75 dB(A) at 1 meter from the enclosure surface, Max.	65.8	Yes

\*\*\*End of Report\*\*\*

### AUTHORIZED SIGNATORY

*Anuj Kumar*  
**ANUJ KUMAR (TM)**

\*SEE OVERLEAF FOR STATUTORY NOTE

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